SPRING-LOADED CONNECTORS
MILL-MAX SPRING-LOADED CONNECTORS ARE IDEAL FOR A WIDE RANGE OF APPLICATIONS, from portable data acquisition units and mobile communication to medical and military equipment applications. Their unique design can be the perfect solution for many situations where establishing an electrical path between mating points is a challenge, including problematic vibratory environments.

When strategically placed within an assembly and utilized correctly (shielded from over compression and direct side load forces,) spring-loaded connectors provide a reliable connection exceeding a million cycles.

SOME TYPICAL APPLICATIONS INCLUDE:
- The internal battery connection in portable instruments, or as the external battery connection for charging these instruments (docking stations).
- As a method for stacking printed circuit boards in an assembly. Utilizing spring pin connectors is a convenient approach to creating mezzanine-tiered board modules that can be assembled and disassembled quickly.
- Blind-mating applications: The spring pin piston need only make contact with its mating surface. This is typically a land or pad that is larger than the plunger diameter. In situations where the assembly process doesn’t allow for visibility, spring pins are the optimum choice.

MILL-MAX SPRING-LOADED CONNECTORS CAN MATE TO THE FOLLOWING SURFACES:
- A conductive input/output pad found on the instrument pack itself.
- A gold-plated land on a circuit board. A hard gold over nickel-plated surface is recommended for the mating surface. This is the same as would be used for the printed circuit fingers associated with card edge connectors.
- Individual Mill-Max gold-plated nail head pins which can be soldered to the mating circuit board to serve as targets.
- Mill-Max Target Connectors which provide a large, flat gold-plated circuit path to the board.
SPRING-LOADED CONNECTORS

SERIES 815 & 817 • 2.54 GRID SURFACE MOUNT, ULTRA LOW PROFILE • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2.54 grid, available in a height of 2.54, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a 0.3 mid. stroke and a 0.61 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- 815 & 817 series contact strips are designed for manual placement onto a 2.08 Ø solder pad prior to reflow soldering

ORDERING INFORMATION

**Single Row Series 815**

Specify number of contacts

For 815 and 817 Tape & Reel packaging, see page 12.1

**Double Row Series 817**

Specify number of contacts

For 815 and 817 Tape & Reel packaging, see page 12.1

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel
- Spring: Beryllium copper-plated 0.25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0.3): 60 grams
- Durability: Up to 1,000,000 cycles
- Coplanarity: 0.13 (Single Row up to 10 pins; Double Row up to 20 pins), For higher pin counts, contact Technical Support

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
SPRING-LOADED CONNECTORS

SERIES 811 & 813 • 2,54 GRID SURFACE MOUNT, LOW PROFILE • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2,54 grid, available in five heights from 3,48 to 5,99, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a long stroke relative to the low profile of the assembly
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- Both 811 & 813 series, contact styles 1 through 4, are available on 32mm wide carrier tape and fitted with vacuum pick-up clips for automated pick and place assembly. Tape and Reel packaging per EIA-481. See page 12 for strip lengths available and ordering information

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Single Row Series 811</th>
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<tbody>
<tr>
<td>Specify number of contacts</td>
<td>01-64</td>
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<tr>
<td>Specify contact style</td>
<td>0-4</td>
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<tr>
<td>811-22-0XX-30-00X101</td>
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<tr>
<th>Double Row Series 813</th>
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<tr>
<td>Specify number of contacts</td>
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<td>Specify contact style</td>
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For 811 and 813 Tape & Reel packaging, see page 12

<table>
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<tr>
<th>CONTACT STYLE</th>
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<td>4</td>
<td>5,99</td>
<td>1,39</td>
</tr>
</tbody>
</table>

SINGLE ROW Series 811

- Number of Pins X 2,54
- Stroke: 1,07 DIA.
- Style 0 only

DOUBLE ROW Series 813

- Number of Pins X 2,54 / 2
- Stroke: 1,07 DIA.
- Style 0 only

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height (A): 25 grams
- Spring force @ mid stroke (B/2): 60 grams
- Durability: Up to 1,000,000 cycles
- Coplanarity: 0,13 (Single Row up to 10 pins; Double Row up to 20 pins), For higher pin counts, contact Technical Support

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS - 2 2011/65/EU
**SPRING-LOADED CONNECTORS**

**SERIES 811 & 813 • 2,54 GRID SURFACE MOUNT, FIRST MATE/LAST BREAK • SINGLE AND DOUBLE ROW STRIPS**

- Modular contacts for use on 2,54 grid, supplied in single and double row contact strips
- Taller pins in the end positions make contact first and break contact last to address applications where connection sequence is required
- Each pin has a full stroke capability of 1,4, allowing all pins to be compressed to the rated mid stroke while accounting for the 0,51 initial height offset of the 0900-3 (5,51) and 0900-2 (5,0)
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a 0,7 mid. stroke and a 1,4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- Insulators are high temperature thermoplastic

**ORDERING INFORMATION**

**Single Row Series 811**

<table>
<thead>
<tr>
<th>811-22-0XX-30-022101</th>
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<tbody>
<tr>
<td>Specify number of contacts 03-10</td>
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**Double Row Series 813**

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<th>813-22-0XX-30-022101</th>
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<tr>
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</tbody>
</table>

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel  
- Spring: Beryllium copper-plated 0,25μm gold  
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams  
- Spring force @ mid stroke (0,7): 60 grams  
- Durability: Up to 1,000,000 cycles  
- Coplanarity: 0,13 (Single Row up to 10 pins; Double Row up to 20 pins), For higher pin counts, contact Technical Support

**Electrical:**
- Voltage rating: 100Vrms/150Vdc  
- Current rating: 2A (continuous), 3A (peak) per contact  
- Contact resistance: 20mΩ max.  
- Insulation resistance: 10,000MΩ min.  
- Dielectric strength: 700Vrms min.  
- Capacitance: 1pF max.

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**RoHS-2**

2011/65/EU
SPRING-LOADED CONNECTORS

SERIES 812 & 814 • 2,54 GRID SURFACE MOUNT, MID PROFILE • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2,54 grid, available in ten heights from 6.48 to 10.92, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Extended body provides greater bearing surface for increased strength & plunger protection
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- Both 812 & 814 series, contact styles 0 through 9, are available on 32mm or 44mm wide carrier tape and fitted with vacuum pick-up clips for automated pick and place assembly. Tape and Reel packaging per EIA-481. See page 12 for strip lengths available and ordering information

**ORDERING INFORMATION**

**Single Row Series 812**

<table>
<thead>
<tr>
<th>CONTACT STYLE</th>
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<tr>
<td>4</td>
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<td>9</td>
<td>10.92</td>
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**Double Row Series 814**

For 812 and 814 Tape & Reel packaging, see page 12

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel
- Spring: Beryllium copper-plated 10μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height (A): 25 grams
- Spring force @ mid stroke (0.7): 60 grams
- Durability: Up to 1,000,000 cycles
- Coplanarity: 0.13 (Single Row up to 10 pins; Double Row up to 20 pins), For higher pin counts, contact Technical Support

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS-2 2011/65/EU
SPRING-LOADED CONNECTORS

SERIES 812 & 814 • 2,54 GRID SURFACE MOUNT, FIRST MATE/LAST BREAK • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2,54 grid, supplied in single and double row contact strips
- Taller pins in the end positions make contact first and break contact last to address applications where connection sequence is required
- The 0913-0 pin has a full stroke capability of 2,29, allowing all pins to be compressed to their rated mid stroke while accounting for the 0,84 initial height offset of the 0913-0 (7,32) and 0907-0 (6,48)
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- 0907-0 spring pins have 0,7 mid stroke and 1,4 max. stroke, 0913-0 spring pin have 1,14 mid stroke and 2,29 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- Insulators are high temperature thermoplastic

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Single Row Series 812</th>
<th>Double Row Series 814</th>
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<tr>
<td>812-22-0XX-30-030101</td>
<td>814-22-0XX-30-030101</td>
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<tr>
<td>Specify number of contacts 03-10</td>
<td>Specify number of contacts 06-20</td>
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</table>

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height (0907-0 & 0913-0): 25 grams
- Spring force @ mid stroke (0907-0 & 0913-0): 60 grams
- Durability: Up to 1,000,000 cycles
- Coplanarity: 0,13 (Single Row up to 10 pins; Double Row up to 20 pins), For higher pin counts, contact Technical Support

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
SPRING-LOADED CONNECTORS

SERIES 819 & 820 • 2.54 GRID SURFACE MOUNT, LONG STROKE • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2.54 grid, available in a height of 7.32, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a 1.14 mid. stroke and a 2.29 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- Both 819 & 820 series contact strips are designed for placement onto a Ø 2.08 solder pad prior to reflow soldering
- Both 819 & 820 series, are available on carrier tape and fitted with vacuum pick-up clips for automated pick and place assembly. Tape and Reel packaging per EIA-481. See page 12.1 for strip lengths available and ordering information

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Single Row Series 819</th>
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<td>For 819 and 820 Tape &amp; Reel packaging, see page 12.1</td>
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</table>

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 0,25μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (1,14): 60 grams
- Durability: Up to 1,000,000 cycles

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS - 2 2011/65/EU
SPRING-LOADED CONNECTORS

**SERIES 837 & 839 • 2,54 GRID SURFACE MOUNT, 3MM MAX. STROKE • SINGLE AND DOUBLE ROW STRIPS**

- Modular contacts for use on 2,54 grid, available in single and double row contact strips with recommended rated travel of 0,76 - 2,54 and max. stroke of 3,0 +/0-0,25
- Precision-machined piston / base and gold-plated components
- Extended body provides greater bearing surface for increased strength & plunger protection
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for SMT soldering processes
- Both 837 & 839 series, are available on 44mm wide carrier tape and fitted with vacuum pick-up clips for automated pick and place assembly. Tape and Reel packaging per EIA-481
- 837 & 839 series contact strips are designed for manual or automatic placement onto 2,08 Ø solder pads

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>SERIES 837 (Bulk Packaged)</th>
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<tbody>
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<table>
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**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Stainless Steel-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (1,5): 85 grams
- Durability: Up to 1,000,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS-2 2011/65/EU
**SERIES 810 • 2.54 GRID HORIZONTAL SURFACE MOUNT • SINGLE ROW STRIPS**

- Modular contacts for use on 2.54 grid, supplied in single row contact strips. Piston action is parallel to the board surface.
- Ideal for daisy chaining of P.C.B.'s when mated with right angle target connectors (series 399...10-008) or for mating boards in a perpendicular orientation.
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability.
- Pistons have a 1.14 mid. stroke & 2.29 max. stroke.
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak.
- High temperature thermoplastic insulators are suitable for surface mount processes.
- 810 series contact strips are designed for manual placement onto solder pads.

**ORDERING INFORMATION**

**Single Row Series 810**

| 810-22-0XX-40-001101 | Specify number of contacts 01-10 |

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel.
- Spring: Beryllium copper-plated 0.25μm gold.
- Insulator: High temperature thermoplastic, rated UL94 V-0.

**Mechanical:**
- Spring force @ initial height: 25 grams.
- Spring force @ mid stroke (1.14): 60 grams.
- Durability: Up to 1,000,000 cycles.

**Electrical:**
- Voltage rating: 100Vrms/150Vdc.
- Current rating: 2A (continuous), 3A (peak) per contact.
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

**Suggested P.C.B. FOOTPRINT**

Coplanarity 0.13. For Pin Counts >10 positions consult Technical Support.
Series 810 Single Row

Series 810 (Tape Pocket Details)

ORDERING INFORMATION

Series 810 (Tape & Reel Packaged)

<table>
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</table>

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0.51µm gold over 2.54µm nickel
- Spring (Contact style 2-10): Beryllium copper-plated 0.25µm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height (Contact style 2-10): 25 grams
- Spring force @ mid stroke (Contact style 2-10): 60 grams
- Durability: Up to 1,000,000 cycles

Electrical:
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.

RoHS - 2 2011/65/EU
SPRING-LOADED CONNECTORS

SERIES 812 & 814 • 2,54 GRID SURFACE MOUNT WITH ALIGNMENT PINS • SINGLE AND DOUBLE ROW STRIPS

• Modular contacts for use on 2,54 grid, available in ten heights from 6,48 to 10,92, supplied in single and double row contact strips
• Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
• Pistons have a 0,7 mid stroke & 1,4 max. stroke
• Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
• High temperature thermoplastic insulators are suitable for surface mount processes
• Both 812 & 814 series contact strips are designed for manual placement, Ø 0,71±0,076 plated through-holes in the circuit board are required for the alignment pins prior to intrusive reflow soldering

ORDERING INFORMATION

Single Row Series 812...01X101

Specify number of contacts 03-64 Specify contact style 0-9

812-22-0XX-30-01X101

Double Row Series 814...01X101

Specify number of contacts 06-72 Specify contact style 0-9

<table>
<thead>
<tr>
<th>CONTACT STYLE</th>
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<th>CONTACT STYLE</th>
<th>INITIAL HEIGHT A</th>
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<tr>
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<td>10,92</td>
</tr>
</tbody>
</table>

Technical Specifications

Materials:
Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
Spring: Beryllium copper-plated 0,25μm gold
Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
Spring force @ initial height (A): 25 grams
Spring force @ mid stroke (0,7): 60 grams
Durability: Up to 1,000,000 cycles

Electrical:
Voltage rating: 100Vrms/150Vdc
Current rating: 2A (continuous), 3A (peak) per contact
Contact resistance: 20mΩ max.
Insulation resistance: 10,000MΩ min.
Dielectric strength: 700Vrms min.
Capacitance: 1pF max.
### Ordering Information for Series 811/812/813/814 in Carrier Tape

<table>
<thead>
<tr>
<th>Single Row Series 811</th>
<th>Double Row Series 813</th>
</tr>
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<tbody>
<tr>
<td>811-22-0XX-30-00X191</td>
<td>813-22-0XX-30-00X191</td>
</tr>
<tr>
<td>Specify contact style</td>
<td>Specify contact style</td>
</tr>
<tr>
<td>0-4</td>
<td>0-4</td>
</tr>
<tr>
<td>Specify number of contacts</td>
<td>Specify number of contacts</td>
</tr>
<tr>
<td>02-08</td>
<td>04-16</td>
</tr>
<tr>
<td>(32mm wide tape, 400 parts per 330mm reel)</td>
<td>(32mm wide tape, 400 parts per 330mm reel)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Single Row Series 811</th>
<th>Double Row Series 813</th>
</tr>
</thead>
<tbody>
<tr>
<td>811-22-0XX-30-00X191</td>
<td>813-22-0XX-30-00X191</td>
</tr>
<tr>
<td>Specify contact style</td>
<td>Specify contact style</td>
</tr>
<tr>
<td>1-4</td>
<td>1-4</td>
</tr>
<tr>
<td>Specify number of contacts</td>
<td>Specify number of contacts</td>
</tr>
<tr>
<td>09-12</td>
<td>18-24</td>
</tr>
<tr>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Single Row Series 812</th>
<th>Double Row Series 814</th>
</tr>
</thead>
<tbody>
<tr>
<td>812-22-0XX-30-00X191</td>
<td>814-22-0XX-30-00X191</td>
</tr>
<tr>
<td>Specify contact style</td>
<td>Specify contact style</td>
</tr>
<tr>
<td>0-2</td>
<td>0-2</td>
</tr>
<tr>
<td>Specify number of contacts</td>
<td>Specify number of contacts</td>
</tr>
<tr>
<td>02-08</td>
<td>04-24</td>
</tr>
<tr>
<td>(32mm wide tape, 400 parts per 330mm reel)</td>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Single Row Series 812</th>
<th>Double Row Series 814</th>
</tr>
</thead>
<tbody>
<tr>
<td>812-22-0XX-30-00X191</td>
<td>814-22-0XX-30-00X191</td>
</tr>
<tr>
<td>Specify contact style</td>
<td>Specify contact style</td>
</tr>
<tr>
<td>0-2</td>
<td>0-2</td>
</tr>
<tr>
<td>Specify number of contacts</td>
<td>Specify number of contacts</td>
</tr>
<tr>
<td>09-12</td>
<td>18-24</td>
</tr>
<tr>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Single Row Series 812</th>
<th>Double Row Series 814</th>
</tr>
</thead>
<tbody>
<tr>
<td>812-22-0XX-30-00X191</td>
<td>814-22-0XX-30-00X191</td>
</tr>
<tr>
<td>Specify contact style</td>
<td>Specify contact style</td>
</tr>
<tr>
<td>3-9</td>
<td>3-9</td>
</tr>
<tr>
<td>Specify number of contacts</td>
<td>Specify number of contacts</td>
</tr>
<tr>
<td>02-12</td>
<td>04-24</td>
</tr>
<tr>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
</tr>
</tbody>
</table>

- **32mm wide, 9mm deep**
- **44mm wide, 13mm deep**

**Vacuum Pick-Up Clip**

REMOVED AFTER SOLDERING

---

4,47
7,14
16mm
4,47
9,75
16mm

VACUUM PICK-UP CLIP REMOVED AFTER SOLDERING
### Ordering Information for Series 815/817/819/820 in Carrier Tape

<table>
<thead>
<tr>
<th>Single Row Series 815</th>
<th>Double Row Series 817</th>
</tr>
</thead>
<tbody>
<tr>
<td>815-22-0XX-30-001191</td>
<td>817-22-0XX-30-001191</td>
</tr>
<tr>
<td>Specify number of pins 02-10</td>
<td>Specify number of pins 04-20</td>
</tr>
<tr>
<td>(44mm wide tape, 910 parts per 330mm reel)</td>
<td>(44mm wide tape, 680 parts per 330mm reel)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Single Row Series 819</th>
<th>Double Row Series 820</th>
</tr>
</thead>
<tbody>
<tr>
<td>819-22-0XX-30-001191</td>
<td>820-22-0XX-30-001191</td>
</tr>
<tr>
<td>Specify number of pins 02-08</td>
<td>Specify number of pins 04-16</td>
</tr>
<tr>
<td>(32mm wide tape, 400 parts per 330mm reel)</td>
<td>(32mm wide tape, 400 parts per 330mm reel)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Single Row Series 819</th>
<th>Double Row Series 820</th>
</tr>
</thead>
<tbody>
<tr>
<td>819-22-0XX-30-001191</td>
<td>820-22-0XX-30-001191</td>
</tr>
<tr>
<td>Specify number of pins 09-12</td>
<td>Specify number of pins 18-24</td>
</tr>
<tr>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
<td>(44mm wide tape, 200 parts per 330mm reel)</td>
</tr>
</tbody>
</table>

![Diagram of spring-loaded connectors](image-url)
SPRING-LOADED CONNECTORS

SERIES 821 & 823 • 2,54 GRID THROUGH-HOLE MOUNT • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2,54 grid, available in five heights from 3,48 to 5,99, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a long stroke relative to the low profile of the assembly
- Low resistance, high current contacts are rated at 2 amperes continuous, 3 amperes peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- Both 821 & 823 series contact strips are designed for manual placement into Ø 0,76±0,076 plated through-holes in the circuit board prior to hand, wave or reflow soldering

ORDERING INFORMATION

Single Row Series 821

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>Specify contact style</th>
</tr>
</thead>
<tbody>
<tr>
<td>02-64</td>
<td>0-4</td>
</tr>
</tbody>
</table>

Double Row Series 823

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>Specify contact style</th>
</tr>
</thead>
<tbody>
<tr>
<td>04-72</td>
<td>0-4</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CONTACT STYLE</th>
<th>INITIAL HEIGHT A</th>
<th>MAX. STROKE B</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>3,48</td>
<td>0,99</td>
</tr>
<tr>
<td>1</td>
<td>4,50</td>
<td>1,14</td>
</tr>
<tr>
<td>2</td>
<td>5,0</td>
<td>1,39</td>
</tr>
<tr>
<td>3</td>
<td>5,51</td>
<td>1,39</td>
</tr>
<tr>
<td>4</td>
<td>5,99</td>
<td>1,39</td>
</tr>
</tbody>
</table>

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height (A): 25 grams
- Spring force @ mid stroke (B/2): 60 grams
- Durability: Up to 1,000,000 cycles

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS - 2011/65/EU
SPRING-LOADED CONNECTORS

SERIES 825 & 827 • 2,54 GRID THROUGH-HOLE MOUNT, LONG STROKE • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2,54 grid, available in four heights from 7,67 to 9,96, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a 1,14 mid. stroke and a 2,29 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- Both 825 & 827 series contact strips are designed for manual placement into Ø0,965±0,076 plated through-holes in the circuit board prior to hand, wave or reflow soldering

ORDERING INFORMATION

Single Row Series 825

<table>
<thead>
<tr>
<th>Specify contact style 1-4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specify number of contacts 02-64</td>
</tr>
<tr>
<td>825-22-0XX-10-00X101</td>
</tr>
</tbody>
</table>

Double Row Series 827

<table>
<thead>
<tr>
<th>Specify contact style 1-4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specify number of contacts 04-72</td>
</tr>
<tr>
<td>827-22-0XX-10-00X101</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CONTACT STYLE</th>
<th>INITIAL HEIGHT A</th>
<th>MAX. STROKE B</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>7,67</td>
<td>2,29</td>
</tr>
<tr>
<td>2</td>
<td>8,43</td>
<td>2,29</td>
</tr>
<tr>
<td>3</td>
<td>9,19</td>
<td>2,29</td>
</tr>
<tr>
<td>4</td>
<td>9,96</td>
<td>2,29</td>
</tr>
</tbody>
</table>

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height (A): 25 grams
- Spring force @ mid stroke (B/2): 60 grams
- Durability: Up to 1,000,000 cycles

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
SPRING-LOADED CONNECTORS

SERIES 825 & 827 • 2,54 GRID THROUGH-HOLE MOUNT, FIRST MATE/LAST BREAK • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2,54 grid, supplied in single and double row contact strips
- Taller pins in the end positions make contact first and break contact last to address applications where connection sequence is required
- Each pin has a full stroke capability of 2,29, allowing all pins to be compressed to the rated mid stroke while accounting for the 0,76 initial height offset of the 0914-1 (8,43) and 0914-0 (7,67)
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a 1,14 mid. stroke and a 2,29 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- Insulators are high temperature thermoplastic

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Single Row Series 825</th>
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<tbody>
<tr>
<td>825-22-0XX-10-020101</td>
</tr>
<tr>
<td>Specify number of contacts 03-10</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Double Row Series 827</th>
</tr>
</thead>
<tbody>
<tr>
<td>827-22-0XX-10-020101</td>
</tr>
<tr>
<td>Specify number of contacts 06-20</td>
</tr>
</tbody>
</table>

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (1,14): 60 grams
- Durability: Up to 1,000,000 cycles
- Coplanarity: 0,13 (Single Row up to 10 pins; Double Row up to 20 pins), For higher pin counts, contact Technical Support

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS - 2 2011/65/EU
**SPRING-LOADED CONNECTORS**

**SERIES 816 & 818 • 2,54 GRID THROUGH-HOLE MOUNT, MID PROFILE • SINGLE AND DOUBLE ROW STRIPS**

- Modular contacts for use on 2,54 grid, available in ten heights from 6.48 to 10.92, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a 0.7 mid stroke & 1.4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- Both 816 & 818 series contact strips are designed for manual placement into Ø 0.76±0.076 plated through-holes in the circuit board prior to intrusive reflow soldering

**ORDERING INFORMATION**

*Single Row Series 816...00X101*

<table>
<thead>
<tr>
<th>CONTACT STYLE</th>
<th>INITIAL HEIGHT A</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>6.48</td>
</tr>
<tr>
<td>1</td>
<td>6.99</td>
</tr>
<tr>
<td>2</td>
<td>7.49</td>
</tr>
<tr>
<td>3</td>
<td>8.0</td>
</tr>
<tr>
<td>4</td>
<td>8.51</td>
</tr>
</tbody>
</table>

*Specify number of contacts 02-64 Specify contact style 0-9*

*Double Row Series 818...00X101*

<table>
<thead>
<tr>
<th>CONTACT STYLE</th>
<th>INITIAL HEIGHT A</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>8.89</td>
</tr>
<tr>
<td>6</td>
<td>9.4</td>
</tr>
<tr>
<td>7</td>
<td>9.91</td>
</tr>
<tr>
<td>8</td>
<td>10.41</td>
</tr>
<tr>
<td>9</td>
<td>10.92</td>
</tr>
</tbody>
</table>

*Specify number of contacts 04-72 Specify contact style 0-9*

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51μm, gold over 2.54μm nickel
- Spring: Beryllium copper-plated 0.25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height (A): 25 grams
- Spring force @ mid stroke (0.7): 60 grams
- Durability: Up to 1,000,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

**RoHS - 2 2011/65/EU**
SPRING-LOADED CONNECTORS

SERIES 804 & 805 • 2.54 GRID THROUGH-HOLE MOUNT • LONG STROKE TRIPLE ROW STRIPS AND MATING TARGET CONNECTORS

- Modular contacts for use on 2.54 grid, supplied in triple row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Spring pins have a 1.14 mid. stroke and a 2.29 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- 804 & 805 series High temperature thermoplastic insulators are suitable for wave and reflow processes
- 804 series contact strips are designed for manual placement into Ø 0.965±0.076 plated through-holes in the circuit board prior to hand, wave or reflow soldering
- 805 series Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. This series is offered with a concave face for making contact with our standard 1.07 dia. spring pin plungers

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Triple Row Series 804</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>804-22-0XX-10-004101</td>
<td>Specify number of contacts 09-96</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Triple Row Mating Target Series 805</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>805-10-0XX-00-006000</td>
<td>Specify number of contacts 09-96</td>
</tr>
</tbody>
</table>

Technical Specifications for 804 Series

Materials:
Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel
Spring: Beryllium copper-plated 0.25μm gold
Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
Spring force @ initial height: 25 grams
Spring force @ mid stroke (1.14): 60 grams
Durability: Up to 1,000,000 cycles

Electrical:
Voltage rating: 100Vrms/150Vdc
Current rating: 2A (continuous), 3A (peak) per contact
Contact resistance: 20mΩ max.
Insulation resistance: 10,000MΩ min.
Dielectric strength: 700Vrms min.
Capacitance: 1pF max.
SPRING-LOADED CONNECTORS

SERIES 829 • 2.54 GRID RIGHT ANGLE MOUNT • SINGLE ROW STRIPS

- Modular contacts for use on 2.54 grid. Supplied in single row strips with mounting pegs for support
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for wave and reflow processes
- 829 series contact strips are designed for manual placement into Ø 0.94±0.076 plated through-holes in the circuit board prior to wave or reflow soldering

ORDERING INFORMATION

Single Row Series 829

829-22-0XX-20-00X101

Specify number of contacts 01-20 Specify contact style 1 or 2

<table>
<thead>
<tr>
<th>CONTACT STYLE</th>
<th>INITIAL LENGTH A</th>
<th>MAX. STROKE B</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>10.54</td>
<td>1.4</td>
</tr>
<tr>
<td>2</td>
<td>10.31</td>
<td>2.3</td>
</tr>
</tbody>
</table>

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0.51µm gold over 2.54µm nickel
- Spring: Beryllium copper-plated 0.25µm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial length (A): 25 grams
- Spring force @ mid stroke (B/2): 60 grams
- Durability: Up to 1,000,000 cycles

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
**SPRING-LOADED CONNECTORS**

**SERIES 824 & 826 • 2,54 GRID SOLDERCUP HEADER • SINGLE AND DOUBLE ROW STRIPS**

**ORDERING INFORMATION**

**Single Row Series 824**

824-22-0XX-00-001000

Specify number of contacts 01-64

**Double Row Series 826**

826-22-0XX-00-001000

Specify number of contacts 04-72

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0,7): 60 grams
- Durability: Up to 1,000,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
SPRING-LOADED CONNECTORS

SERIES 824 & 826 • 2,54 GRID SOLDERCUP HEADER • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2,54 grid, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Pistons have a 1,14 mid. stroke and a 2,29 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- Insulators are high temperature thermoplastic
- Both 824 & 826 series strips have spring pins with wire termination soldercups. The soldercups are aligned to provide easy access for soldering up to size 24 AWG wires

SINGLE ROW Series 824

Number of Pins x 2,54

0,89 Dia. x 4,57 Deep Hole
1,65 Dia. x 1,98 Dia.
2,29 max. 2,54 (PPP)

Number of Pins X 2,54

0,89 Dia. x 4,57 Deep Hole
1,65 Dia. x 1,98 Dia.
2,29 max. 2,54 (PPP)

DOUBLE ROW Series 826

Number of Pins x 2,54 / 2

0,89 Dia. x 4,57 Deep Hole
0,89 Dia. x 4,57 Deep Hole
1,65 Dia. x 1,98 Dia.
2,29 max. 2,54 (PPP)

Number of Pins X 2,54

0,89 Dia. x 4,57 Deep Hole
0,89 Dia. x 4,57 Deep Hole
1,65 Dia. x 1,98 Dia.
2,29 max. 2,54 (PPP)

ORDERING INFORMATION

Single Row Series 824

824-22-0XX-00-005000

Specify number of contacts 01-64

Double Row Series 826

826-22-0XX-00-005000

Specify number of contacts 02-72

Technical Specifications

Materials:
Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
Spring: Beryllium copper-plated 0,25μm gold
Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
Spring force @ initial height: 25 grams
Spring force @ mid stroke (1,14): 60 grams
Durability: Up to 1,000,000 cycles

Electrical:
Voltage rating: 100Vrms/150Vdc
Current rating: 2A (continuous), 3A (peak) per contact
Contact resistance: 20mΩ max.
Insulation resistance: 10,000MΩ min.
Dielectric strength: 700Vrms min.
Capacitance: 1pF max.

RoHS - 2 2011/65/EU
SPRING-LOADED CONNECTORS

SERIES 867 • 2,54 GRID WIRED CRIMP SPRING-LOADED CONNECTOR • SINGLE ROW STRIPS

- 867 series are spring loaded crimp connectors pre-wired with 24 AWG stranded conductors; one red, one black. The wire is per UL1007 with PVC insulation and 7/32 stranding. The ends are stripped to a length of 3,56 with slug on.
- The connector design maintains the pins in the housing when pull force is applied to the wires.
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability.
- Pistons have a 0,7 mid. stroke and a 1,4 max. stroke.
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak.
- Insulators are high temperature thermoplastic, pin spacing is 2,54.

**ORDERING INFORMATION**

**Single Row Wired Crimp Series 867**

867-22-002-70-501010

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel.
- Spring: Beryllium copper-plated 0,25μm gold.
- Insulator: High temperature thermoplastic, rated UL94 V-0.

**Mechanical:**
- Spring force @ initial height: 25 grams.
- Spring force @ mid stroke (0,7): 60 grams.
- Durability: Up to 1,000,000 cycles.
- Wire retention: 35.6 Newtons minimum.

**Electrical:**
- Voltage rating: 100Vrms/150Vdc.
- Current rating: 2A (continuous), 3A (peak) per contact.
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

**RoHS - 2**

2011/65/EU
867 series are target crimp connectors pre-wired with 24 AWG stranded conductors; one red, one black. The wire is per UL1007 with PVC insulation and 7/32 stranding. The ends are stripped to a length of 3,56 with slug on.

The connector design maintains the pins in the housing when pull force is applied to the wires.

Target Connectors provide an excellent gold-plated conductive mating surface for spring-loaded connectors. This series is offered with a flat face for making contact with our standard 1,07 dia. spring pin plungers.

Insulators are high temperature thermoplastic, pin spacing is 2,54.

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>Single Row Wired Crimp Series 867</th>
</tr>
</thead>
<tbody>
<tr>
<td>867-10-002-70-502010</td>
</tr>
</tbody>
</table>

**Technical Specifications**

**Materials:**
- Pin Material: Brass Alloy 385 or 360, 1/2 Hard
- Pin Finish: 0,25μm Gold over Nickel
- Insulator: High temperature Nylon 46, rated UL94 V-0

**Mechanical:**
- Wire retention: 35.6 Newtons minimum

**Electrical:**
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
**SPRING-LOADED CONNECTORS**

**SERIES 854 & 855 • 1,27 GRID THROUGH-HOLE MOUNT • SINGLE AND DOUBLE ROW STRIPS**

- Modular contacts for use on 1,27 grid, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 100,000 cycle life durability
- Pistons have a 0,7 mid. stroke and a 1,4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for wave and reflow processes
- Both 854 & 855 series contact strips are designed for manual placement into Ø 0,64±0,076 plated through-holes in the circuit board prior to hand, wave or reflow soldering

**ORDERING INFORMATION**

**Single Row Series 854**

854-22-0XX-10-001101

Specify number of contacts: 02-20

**Double Row Series 855**

855-22-0XX-10-001101

Specify number of contacts: 04-40

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0,7): 60 grams
- Durability: Up to 100,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
SPRING-LOADED CONNECTORS

SERIES 854 & 855 • 1,27 GRID THROUGH-HOLE MOUNT • SINGLE AND DOUBLE ROW STRIPS WITHOUT STANDOFFS

- Modular contacts for use on 1,27 grid, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 100,000 cycle life durability
- Pistons have a 0,7 mid. stroke and a 1,4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for wave and reflow processes
- Both 854 & 855 series contact strips are designed for manual placement into Ø 0,64±0,076 plated through-holes in the circuit board prior to hand, wave or reflow soldering

ORDERING INFORMATION

**Single Row Series 854**

![Diagram of Single Row Series 854](image)

**Double Row Series 855**

![Diagram of Double Row Series 855](image)

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0,51 μm gold over 2,54 μm nickel
- Spring: Beryllium copper-plated 0,25 μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0,7): 60 grams
- Durability: Up to 100,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS-2

2011/65/EU
SPRING-LOADED CONNECTORS

SERIES 854 • 1,27 GRID RIGHT ANGLE MOUNT • SINGLE ROW STRIPS

- Modular contacts for use on 1,27 grid. Supplied in single row strips with or without mounting pegs
- Precision-machined piston / base and gold-plated components assure up to 100,000 cycle life durability
- Pistons have a 0.7 mid. stroke & 1.4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for wave and reflow soldering processes
- 854 series contact strips are designed for through-hole mounting in the circuit board

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Single Row Series 854</th>
</tr>
</thead>
<tbody>
<tr>
<td>854-22-0XX-20-001101</td>
</tr>
<tr>
<td>Specify number of contacts 01-20</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Single Row with Mounting Pegs Series 854</th>
</tr>
</thead>
<tbody>
<tr>
<td>854-22-0XX-20-601101</td>
</tr>
<tr>
<td>Specify number of contacts 01-20</td>
</tr>
</tbody>
</table>

Technical Specifications

Materials:
- Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel
- Spring: Beryllium copper-plated 0.25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0.7): 60 grams
- Durability: Up to 100,000 cycles

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS - 2 2011/65/EU
SPRING-LOADED CONNECTORS

SERIES 854 • 1.27 GRID Z-BEND SURFACE MOUNT • SINGLE ROW STRIPS

- Modular contacts for use on 1.27 grid, supplied in single row contact strips. Piston action is parallel to the board surface
- Precision-machined piston / base and gold-plated components assure up to 100,000 cycle life durability
- Pistons have a 0.7 mid. stroke & 1.4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount soldering processes
- 854 series contact strips are designed for SMT termination onto printed circuit boards

ORDERING INFORMATION

**Series 854 without Mounting Pegs (Bulk Packaged)**

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>01-20</th>
</tr>
</thead>
<tbody>
<tr>
<td>854-22-0XX-40-001101</td>
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</tr>
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**Series 854 with Mounting Pegs (Bulk Packaged)**

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>01-20</th>
</tr>
</thead>
<tbody>
<tr>
<td>854-22-0XX-40-601101</td>
<td></td>
</tr>
</tbody>
</table>

**Series 854 with Mounting Pegs (Tape & Reel Packaged, 2,400 parts per reel)**

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>02</th>
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</thead>
<tbody>
<tr>
<td>854-22-0XX-40-601191</td>
<td></td>
</tr>
</tbody>
</table>

Materials:
- Contact piston & base: Machined copper alloy plated 0.51µm gold over 2.54µm nickel
- Spring: Beryllium copper-plated 0.25µm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0.7): 60 grams
- Durability: Up to 100,000 cycles

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

RoHS - 2011/65/EU
**SPRING-LOADED CONNECTORS**

**SERIES 854 & 855 • 1.27 GRID SOLDERCUP HEADER • SINGLE AND DOUBLE ROW STRIPS**

- Modular contacts for use on 1.27 grid, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 100,000 cycle life durability
- Pistons have a 0.7 mid. stroke and a 1.4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- Insulators are high temperature thermoplastic
- Both 854 & 855 series strips have spring pins with wire termination soldercups. The soldercups are aligned to provide easy access for soldering up to size 26 AWG wires

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>Single Row Series 854</th>
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</thead>
<tbody>
<tr>
<td>854-22-0XX-10-003101</td>
</tr>
<tr>
<td>Specify number of contacts 01-50</td>
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<table>
<thead>
<tr>
<th>Double Row Series 855</th>
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</thead>
<tbody>
<tr>
<td>855-22-0XX-10-003101</td>
</tr>
<tr>
<td>Specify number of contacts 02-100</td>
</tr>
</tbody>
</table>

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51 μm gold over 2.54 μm nickel
- Spring: Beryllium copper-plated 0.25 μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0.7): 60 grams
- Durability: Up to 100,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

**RoHS - 2 2011/65/EU**
**SPRING-LOADED CONNECTORS**

**SERIES 854 & 855 • 1,27 GRID SURFACE MOUNT, HIGH DENSITY • SINGLE AND DOUBLE ROW STRIPS**

- Modular contacts for use on 1,27 grid, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 100,000 cycle life durability
- Pistons have a 0,7 mid. stroke and a 1,4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- 854 & 855 series contact strips are designed for manual placement onto 1,02 Ø solder pads
- 855 series is also available on tape & reel packaging, see page 19.1

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**ORDERING INFORMATION**

**Single Row Series 854**

Specify number of contacts 02-20

| 854-22-0XX-30-001101 |
---|---|

**Double Row Series 855**

Specify number of contacts 04-40

For 855 Tape & Reel packaging, see page 19.1

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**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0.7): 60 grams
- Durability: Up to 100,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.

---

**RoHS • 2 2011/65/EU**
SERIES 855 • 1,27 GRID SURFACE MOUNT, HIGH DENSITY • DOUBLE ROW STRIPS ON TAPE & REEL

- Modular contacts for use on 1,27 grid, supplied in single and double row contact strips
- Precision-machined piston / base and gold-plated components assure up to 100,000 cycle life durability
- Pistons have a 0.7 mid. stroke and a 1.4 max. stroke
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for surface mount processes
- 855 series is available on carrier tape for automated pick and place assembly. Tape and Reel packaging per EIA-481. For details contact Mill-Max Technical support

DOUBLE ROW Series 855

<table>
<thead>
<tr>
<th>Number of Pins</th>
<th>(Number of Pins x 1,27/2) + 0.38</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stripe</td>
<td>1.27</td>
</tr>
<tr>
<td>855-22-0XX-30-002191</td>
<td></td>
</tr>
</tbody>
</table>

Specify number or pins

04-40

Tape & reel packaged = 191

660 parts per 330mm reel

Positions: 6, 10, 14, 18, 22, 26, 30, 34, 38 the Pick n Place Vacuum Cap will be offset from center by 0.64mm

Positions: 4, 8, 12, 16, 20, 24, 28, 32, 36, 40 the Pick n Place Vacuum Cap will be centered

Ordering Information

Materials:
- Contact piston & base: Machined copper alloy plated 0.51µm gold over 2.54µm nickel
- Spring: Beryllium copper-plated 0.25µm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0.7): 60 grams
- Durability: Up to 100,000 cycles

Electrical:
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
SPRING-LOADED CONNECTORS

SERIES 836 & 838 • 2mm GRID SURFACE MOUNT • SINGLE AND DOUBLE ROW STRIPS

- Modular contacts for use on 2mm grid, available in single and double row contact strips with rated travel of 0.7 and max. stroke of 1.4
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Low resistance, high current contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for SMT soldering processes
- Both 836 & 838 series, are available on 32mm wide carrier tape and fitted with vacuum pick-up clips for automated pick and place assembly. Tape and Reel packaging per EIA-481
- 836 & 838 series contact strips are designed for manual or automatic placement onto 1,68 Ø solder pads

ORDERING INFORMATION

**Series 836 (Bulk Packaged)**

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>02-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>836-22-0XX-30-001101</td>
<td></td>
</tr>
</tbody>
</table>

**Series 836 (Tape & Reel Packaged, 400 parts per 330mm Reel)**

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>02-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>836-22-0XX-30-001191</td>
<td></td>
</tr>
</tbody>
</table>

**Series 838 (Bulk Packaged)**

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>04-20</th>
</tr>
</thead>
<tbody>
<tr>
<td>838-22-0XX-30-001101</td>
<td></td>
</tr>
</tbody>
</table>

**Series 838 (Tape & Reel Packaged, 400 parts per 330mm Reel)**

<table>
<thead>
<tr>
<th>Specify number of contacts</th>
<th>04-20</th>
</tr>
</thead>
<tbody>
<tr>
<td>838-22-0XX-30-001191</td>
<td></td>
</tr>
</tbody>
</table>

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel
- Spring: Stainless Steel-plated 0.25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0.7): 60 grams
- Durability: Up to 1,000,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
SPRING-LOADED CONNECTORS

SERIES 807 • DISCRETE INSULATED SPRING-LOADED PINS • SURFACE MOUNT

- Discrete insulated spring-loaded pins; available in seven heights from 2,54 to 5,99, with rated travel from 0,3 to 0,7
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Low resistance contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for SMT soldering processes
- 807 series, contact styles 0 through 6, are available in bulk or on 16mm wide carrier tape for automated pick and place assembly. Tape and Reel packaging per EIA-481. See below for ordering information

ORDERING INFORMATION

**Series 807 (Bulk Packaged)**

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Initial Height (A)</th>
<th>Rated Travel</th>
<th>Full Stroke Range (B)</th>
<th>Sleeve Height (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>2,54</td>
<td>0,3</td>
<td>0,51-0,61</td>
<td>1,39</td>
<td>2,620</td>
</tr>
<tr>
<td>1</td>
<td>3,48</td>
<td>0,5</td>
<td>0,76-0,99</td>
<td>2,08</td>
<td>1,750</td>
</tr>
<tr>
<td>2</td>
<td>3,94</td>
<td>0,5</td>
<td>0,89-0,99</td>
<td>2,29</td>
<td>1,750</td>
</tr>
<tr>
<td>3</td>
<td>4,50</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>2,69</td>
<td>1,055</td>
</tr>
<tr>
<td>4</td>
<td>5,0</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>3,2</td>
<td>780</td>
</tr>
<tr>
<td>5</td>
<td>5,51</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>3,71</td>
<td>780</td>
</tr>
<tr>
<td>6</td>
<td>5,99</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>4,19</td>
<td>780</td>
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</table>

**Series 807 (Tape & Reel Packaged)**

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Initial Height (A)</th>
<th>Rated Travel</th>
<th>Full Stroke Range (B)</th>
<th>Sleeve Height (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>2,54</td>
<td>0,3</td>
<td>0,51-0,61</td>
<td>1,39</td>
<td>2,620</td>
</tr>
<tr>
<td>1</td>
<td>3,48</td>
<td>0,5</td>
<td>0,76-0,99</td>
<td>2,08</td>
<td>1,750</td>
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<tr>
<td>2</td>
<td>3,94</td>
<td>0,5</td>
<td>0,89-0,99</td>
<td>2,29</td>
<td>1,750</td>
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<td>3</td>
<td>4,50</td>
<td>0,7</td>
<td>1,14-1,4</td>
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<td>0,7</td>
<td>1,14-1,4</td>
<td>3,2</td>
<td>780</td>
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<tr>
<td>5</td>
<td>5,51</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>3,71</td>
<td>780</td>
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<tr>
<td>6</td>
<td>5,99</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>4,19</td>
<td>780</td>
</tr>
</tbody>
</table>

**Technical Specifications**

Materials:
- Contact piston & base: Machined copper alloy plated 0,01μm gold over 0,25μm nickel
- Spring (Contact style 0): Stainless Steel-plated 0,25μm gold
- Spring (Contact style 1-6): Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height (A) (Contact style 0): 25 grams
- Spring force @ mid stroke (B/2) (Contact style 0): 70 grams
- Spring force @ mid stroke (B/2) (Contact style 1-6): 60 grams
- Durability: Up to 1,000,000 cycles

Electrical:
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
**SPRING-LOADED CONNECTORS**

**SERIES 807 • DISCRETE INSULATED SPRING-LOADED PINS • SURFACE MOUNT**

- Discrete insulated spring-loaded pins; available in ten heights from 6.48 to 10.92, with rated travel of 0.7
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Low resistance contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for most SMT soldering processes
- 807 series, contact styles 0 through 9, are available in bulk or on 16mm wide carrier tape for automated pick and place assembly. Tape and Reel packaging per EIA-481. See below for ordering information

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>Series 807 (Bulk Packaged)</th>
<th>807-22-001-30-01X101</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specify contact style 0-9</td>
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</table>

<table>
<thead>
<tr>
<th>Series 807 (Tape &amp; Reel Packaged)</th>
<th>807-22-001-30-01X191</th>
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</thead>
<tbody>
<tr>
<td>Specify contact style 0-9</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Initial Height (A)</th>
<th>Rated Travel</th>
<th>Full Stroke Range (B)</th>
<th>Tape Depth (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
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<td>6,48</td>
<td>0,7</td>
<td>1,14-1,4</td>
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<td>750</td>
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<tr>
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<td>0,7</td>
<td>1,14-1,4</td>
<td>7,24</td>
<td>750</td>
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<tr>
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<td>0,7</td>
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<td>600</td>
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<tr>
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<td>8,0</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>8,28</td>
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<tr>
<td>4</td>
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<td>1,14-1,4</td>
<td>9,17</td>
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<td>0,7</td>
<td>1,14-1,4</td>
<td>9,17</td>
<td>550</td>
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<td>6</td>
<td>9,4</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>10,19</td>
<td>475</td>
</tr>
<tr>
<td>7</td>
<td>9,91</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>10,19</td>
<td>475</td>
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<td>8</td>
<td>10,41</td>
<td>0,7</td>
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<tr>
<td>9</td>
<td>10,92</td>
<td>0,7</td>
<td>1,14-1,4</td>
<td>11,2</td>
<td>430</td>
</tr>
</tbody>
</table>

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel
- Spring (Contact style 0-9): Beryllium copper-plated 0.25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height (A) (Contact style 0-9): 25 grams
- Spring force @ mid stroke (B/2) (Contact style 0-9): 60 grams
- Durability: Up to 1,000,000 cycles

**Electrical:**
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.

RoHS - 2011/65/EU
• Discrete insulated spring-loaded pins; available in six heights from 3.48 to 6.0, with rated travel of 0.5 & 0.7
• Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
• Low resistance contacts are rated at 2 amps continuous, 3 amps peak
• High temperature thermoplastic insulators are suitable for most SMT soldering processes
• 807 series, contact styles 1 through 6, are available in bulk or on 24mm wide carrier tape for automated pick and place assembly. Tape and Reel packaging per EIA-481. See below for ordering information

### ORDERING INFORMATION

**Series 807 (Bulk Packaged)**

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Initial Height (A)</th>
<th>Rated Travel</th>
<th>Full Stroke Range (B)</th>
<th>Sleeve Height (C)</th>
<th>Tape Depth (D)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
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<td>3.48</td>
<td>0.5</td>
<td>0.76-1.0</td>
<td>2.08</td>
<td>6.0</td>
<td>880</td>
</tr>
<tr>
<td>2</td>
<td>3.94</td>
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<td>0.89-1.0</td>
<td>2.29</td>
<td>6.0</td>
<td>880</td>
</tr>
<tr>
<td>3</td>
<td>4.5</td>
<td>0.7</td>
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<td>4</td>
<td>5.0</td>
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<td>1.14-1.4</td>
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<td>7.07</td>
<td>745</td>
</tr>
<tr>
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<td>5.51</td>
<td>0.7</td>
<td>1.14-1.4</td>
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</tr>
<tr>
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<td>6.0</td>
<td>0.7</td>
<td>1.14-1.4</td>
<td>4.19</td>
<td>8.06</td>
<td>640</td>
</tr>
</tbody>
</table>

**Series 807 (Tape & Reel Packaged)**

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Initial Height (A)</th>
<th>Rated Travel</th>
<th>Full Stroke Range (B)</th>
<th>Sleeve Height (C)</th>
<th>Tape Depth (D)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel
- Spring (Contact style 1-6): Beryllium copper-plated 0.25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height (A) (Contact style 1-6): 25 grams
- Spring force @ mid stroke (B/2) (Contact style 1-6): 60 grams
- Durability: Up to 1,000,000 cycles

**Electrical:**
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.

---

RoHS - 2
2011/65/EU
SPRING-LOADED CONNECTORS

SERIES 807 • DISCRETE INSULATED SPRING-LOADED PINS • THROUGH-HOLE MOUNT

- Discrete insulated spring-loaded pins; available in four heights from 6,96 to 9,25, with rated travel of 1,14
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability
- Low resistance contacts are rated at 2 amps continuous, 3 amps peak
- High temperature thermoplastic insulators are suitable for most soldering processes
- 807 series, contact styles 0 through 3, are packaged in bulk. See below for ordering information

ORDERING INFORMATION

Series 807 (Contact Style 0)

Series 807 (Contact Style 1 - 3)

Technical Specifications

Materials:
Contact piston & base: Machined copper alloy plated 0,51 \( \mu \)m gold over 2,54 \( \mu \)m nickel
Spring (Contact style 0-3): Beryllium copper-plated 0,25 \( \mu \)m gold
Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
Spring force @ initial height (A) (Contact style 0-3): 25 grams
Spring force @ mid stroke (B/2) (Contact style 0-3): 60 grams
Durability: Up to 1,000,000 cycles

Electrical:
Current rating: 2A (continuous), 3A (peak) per contact
Contact resistance: 20m\( \Omega \) max.
Insulation resistance: 10,000M\( \Omega \) min.
Dielectric strength: 700Vrms min.
**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel
- Spring: Beryllium copper-plated 0,25μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 25 grams
- Spring force @ mid stroke (0,7): 60 grams
- Durability: Up to 1,000,000 cycles

**Electrical:**
- Voltage rating: 100Vrms/150Vdc
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
- Capacitance: 1pF max.
• These connectors utilize the unique Omniball™ spring loaded contact (patent pending), a rolling ball interface which enables mating surfaces to slide into contact with each other in blind mate or “twist & lock” applications. The Omniball™ contact pins are designed to compress and roll, supporting lateral and rotational connections, in either static or dynamic applications, while providing optimal electrical, mechanical and structural reliability

• Precision machined, gold-plated components assure durability of 100,000 – 1,000,000 compression and rolling cycles

• Pistons have a 0,38 mid. stroke and a 0,76 max. stroke

• Low resistance, high current contacts are rated at 3.5 amps continuous, 5 amps peak

• Machined Fr-4 Epoxy insulators are suitable for surface mount soldering processes

• 945 Series surface mount connectors are offered in bulk packaging for manual placement and on tape & reel for automatic pick & place assembly. The recommended pad size is 3,25Ø minimum

### ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Series 945 (Tube Packaged)</th>
<th>945-22-204-30-360101</th>
</tr>
</thead>
<tbody>
<tr>
<td>Series 945 (Tape &amp; Reel Packaged)</td>
<td>945-22-204-30-360191</td>
</tr>
</tbody>
</table>

### Technical Specifications for 945 Series

| Materials: | Contact ball & base: Machined copper alloy plated 0,51μm gold over 2,54μm nickel  
Spring: Beryllium copper-plated 0,25μm gold  
Insulator: Machined Fr-4 Epoxy, rated UL94 V-0 |
|-----------|--------------------------------------------------------|
| Mechanical: | Spring force @ initial height: 30 grams  
Spring force @ mid stroke (0,38): 55 grams  
Durability: 100,000 to 1,000,000 cycles |
| Electrical: | Voltage rating: 100Vrms/150Vdc  
Current rating: 3.5A (continuous), 5A (peak) per contact  
Contact resistance: 20mΩ max.  
Insulation resistance: 10,000MΩ min.  
Dielectric strength: 700Vrms min.  
Capacitance: 1pF max. |

RoHS - 2 2011/65/EU
SERIES 858 • 4MM GRID RUGGED DUAL PLUNGER SOLDERLESS CONNECTOR

- Rugged Modular contacts for use on 4mm grid, supplied in 2 - 6 position connectors
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability (Rated @ Mid-Stroke)
- Low resistance, high current contacts are rated at 9amps @ 10°C Temperature rise
- Designed for solderless, compression connections between PCB's and/or devices
- Mounting tabs on the housing provide a means for secure attachment to the PCB and may be specified with or without threaded inserts
- Series 858-22-00X-80-0X1101 connectors are designed with dual action plungers. Each plunger is capable of achieving a 1,14 max. travel individually or simultaneously. Maximum combined stroke of both plungers is 2,29 per spring pin
- Series 858-22-00X-80-0X2101 connectors are designed with dual action plungers. One plunger is capable of achieving a 0,76 max. travel and the other is capable of achieving a 1,52 max. travel. Plungers can achieve their max. travel individually or simultaneously. Maximum combined stroke of both plungers is 2,29 per spring pin
- See Catalog page 19.74 for assemblies with Alignment pegs

ORDERING INFORMATION

**Series 858 (1,14 travel each Plunger)**

<table>
<thead>
<tr>
<th>Specification</th>
<th>858-22-00X-80-0X1101</th>
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</thead>
<tbody>
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</tr>
<tr>
<td>(#4-40) Threaded inserts</td>
<td>1</td>
</tr>
<tr>
<td>(M2.5) Threaded inserts</td>
<td>2</td>
</tr>
<tr>
<td>Specify number of pins</td>
<td>2-6</td>
</tr>
</tbody>
</table>

**Series 858 (0,76 & 1,52 travel Plungers)**

<table>
<thead>
<tr>
<th>Specification</th>
<th>858-22-00X-80-0X2101</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Threaded inserts</td>
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</tr>
<tr>
<td>(#4-40) Threaded inserts</td>
<td>1</td>
</tr>
<tr>
<td>(M2.5) Threaded inserts</td>
<td>2</td>
</tr>
<tr>
<td>Specify number of pins</td>
<td>2-6</td>
</tr>
</tbody>
</table>

Technical Specifications

**Materials:**
- Contact piston & base: Machined copper alloy plated 5,08μm gold over 2,54μm nickel
- Spring: Stainless Steel 302
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 35 grams
- Spring force @ mid stroke: 120 grams
- Durability: Up to 1,000,000 cycles (Rated @ Mid-Stroke)

**Electrical:**
- Current rating: 9A @ 10°C Temp. rise above ambient (20°C)
- Contact resistance: 20mΩ max. (Rated @ Mid-Stroke)
- Insulation resistance: 10,000MΩ min.
**SERIES 858 • 4MM GRID RUGGED DUAL PLUNGER SOLDERLESS CONNECTOR WITH ALIGNMENT PEGS**

- Rugged Modular contacts for use on 4mm grid, supplied in 2 - 6 position connectors
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability (Rated @ Mid-Stroke)
- Low resistance, high current contacts are rated at 9 amps @ 10°C Temperature rise
- Designed for solderless, compression connections between PCB's and/or devices
- Mounting tabs on the housing provide a means for secure attachment to the PCB and may be specified with or without threaded inserts
- The housing has alignment pegs included to aid in positioning of connector during assembly
- Series 858-22-00X-80-6X1101 connectors are designed with dual action plungers. Each plunger is capable of achieving a 1,14 max. travel individually or simultaneously. Maximum combined stroke of both plungers is 2,29 per spring pin
- Series 858-22-00X-80-6X2101 connectors are designed with dual action plungers. One plunger is capable of achieving a 0,76 max. travel and the other is capable of achieving a 1,52 max. travel. Plungers can achieve their max. travel individually or simultaneously. Maximum combined stroke of both plungers is 2,29 per spring pin
- See Catalog page 19.73 for assemblies without Alignment pegs

### ORDERING INFORMATION

**Series 858 (1,14 travel each Plunger)**

- Specify number of pins 2-6
- No Threaded inserts = 0
- (#4-40) Threaded inserts = 1
- (M2.5) Threaded inserts = 2

**Series 858 (0,76 &1,52 travel Plungers)**

- Specify number of pins 2-6
- No Threaded inserts = 0
- (#4-40) Threaded inserts = 1
- (M2.5) Threaded inserts = 2

### Technical Specifications

**Materials:**
- Contact piston & base: Machined copper alloy plated 5,08μm gold over 2,54μm nickel
- Spring: Stainless Steel 302
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 35 grams
- Spring force @ mid stroke: 120 grams
- Durability: Up to 1,000,000 cycles (Rated @ Mid-Stroke)

**Electrical:**
- Current rating: 9A @ 10° C Temp. rise above ambient (20°C)
- Contact resistance: 20mΩ max. (Rated @ Mid-Stroke)
- Insulation resistance: 10,000MΩ min.
• Rugged Modular contacts for use on 4mm grid, supplied in 2 - 6 position connectors
• Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability. Pistons have a 1,14 mid. stroke and a 2,29 max. stroke
• Mounting tabs provide a means for secure attachment to the PCB and may be specified with or without threaded inserts
• Low resistance, high current contacts are rated at 9 amps @ 10°C Temperature rise
• High temperature thermoplastic insulators are suitable for wave and reflow processes
• Series 858-22-00X-10-0X1101 connectors are designed for manual placement into 1,32±0,076 Ø plated through-holes in the circuit board prior to soldering
• Series 858-22-00X-30-0X1101 and 858-22-00X-30-6X1101 connectors are designed for manual placement onto 2,54 Ø solder pads

ORDERING INFORMATION

Series 858 (Through-Hole Mount)

858-22-00X-10-0X1101

Specify number of pins 2-6
No Threaded inserts = 0
(#4-40) Threaded inserts = 1
(M2.5) Threaded inserts = 2

Series 858 (Surface Mount)

858-22-00X-30-0X1101

Specify number of pins 2-6
No Threaded inserts = 0
(#4-40) Threaded inserts = 1
(M2.5) Threaded inserts = 2

Series 858 (Surface Mount with Alignment Pins)

858-22-00X-30-6X1101

Specify number of pins 2-6
No Threaded inserts = 0
(#4-40) Threaded inserts = 1
(M2.5) Threaded inserts = 2

Technical Specifications

Materials:
Contact piston & base: Machined copper alloy plated 5,08μm gold over 2,54μm nickel
Spring: Stainless Steel 302
Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
Spring force @ initial height: 35 grams
Spring force @ mid stroke: 120 grams
Durability: Up to 1,000,000 cycles

Electrical:
Current rating: 9A @ 10°C Temp. rise above ambient (20°C)
Contact resistance: 20mΩ max.
Insulation resistance: 10,000MΩ min.
### SERIES 858 - 4MM GRID RUGGED FLAT FACE TARGET CONNECTOR - SURFACE MOUNT AND THROUGH HOLE MOUNT

- **Rugged Target Connectors** for use on 4mm grid, supplied in 2 - 6 position connectors.
- **Target Connectors** provide an excellent gold-plated conductive mating surface for spring loaded connectors. These series are offered with a flat face for making contact with our 858-22-00X-X0-XX1101 series spring-loaded connectors.
- **Target connectors** use MM #1959-0 and #1969-0 pins. See page 223.5 for details.
- **Mounting tabs** provide a means for secure attachment to the PCB and may be specified with or without threaded inserts.
- High temp. thermoplastic insulators are suitable for wave and reflow soldering processes.
- Series 858-10-00X-10-0X1000 connectors are designed for manual placement into 1,32±0,076 Ø plated through-holes in the circuit board prior to soldering.
- Series 858-10-00X-30-0X1000 and 858-10-00X-30-6X1000 connectors are designed for manual placement onto 2,54 Ø minimum solder pads.

### ORDERING INFORMATION

#### Series 858 (Through-Hole Mount)

<table>
<thead>
<tr>
<th>858-10-00X-10-0X1000</th>
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</thead>
<tbody>
<tr>
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<td>(M2.5) Threaded inserts = 2</td>
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#### Series 858 (Surface Mount)

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<th>No Threaded inserts = 0</th>
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<tbody>
<tr>
<td>Specify number of pins 2-6</td>
<td>(#4-40) Threaded inserts = 1</td>
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<tr>
<td>(M2.5) Threaded inserts = 2</td>
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#### Series 858 (Surface Mount with Alignment Pins)

<table>
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<tr>
<th>858-10-00X-30-6X1000</th>
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<tbody>
<tr>
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<tr>
<td>(M2.5) Threaded inserts = 2</td>
<td></td>
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</table>

**RoHS-2 2011/65/EU**

**XX=Plating Code See Below**

**Pin Plating**

0.25 µm Au

**SPECIFY PLATING CODE XX=**

10

For Electrical, Mechanical & Environmental Data, See page 264
SPRING-LOADED CONNECTORS

SERIES 858 • 4MM GRID RUGGED CONCAVE FACE TARGET CONNECTOR • SURFACE MOUNT AND THROUGH HOLE MOUNT

- Rugged Target Connectors for use on 4mm grid, supplied in 2 - 6 position connectors
- Target Connectors provide an excellent gold-plated conductive mating surface for spring-loaded connectors. These series are offered with a concave face providing additional surface area for mating with our 858-22-00X-X0-XX1101 series spring-loaded connectors
- Target connectors use MM #1959-1 and #1969-1 pins. See page 223.5 for details
- Mounting tabs provide a means for secure attachment to the PCB and may be specified with or without threaded inserts
- High temp. thermoplastic insulators are suitable for wave and reflow soldering processes
- Series 858-10-00X-10-0X2000 connectors are designed for manual placement into 1,32±0,076 Ø plated through-holes in the circuit board prior to soldering
- Series 858-10-00X-30-0X2000 and 858-10-00X-30-6X2000 connectors are designed for manual placement onto 2,54 Ø minimum solder pads

ORDERING INFORMATION

### Series 858 (Through-Hole Mount)

<table>
<thead>
<tr>
<th>858-10-00X-10-0X2000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specify number of pins 2-6</td>
</tr>
<tr>
<td>No Threaded inserts = 0</td>
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<tr>
<td>(#4-40) Threaded inserts = 1</td>
</tr>
<tr>
<td>(M2.5) Threaded inserts = 2</td>
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### Series 858 (Surface Mount)

<table>
<thead>
<tr>
<th>858-10-00X-30-0X2000</th>
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<tbody>
<tr>
<td>Specify number of pins 2-6</td>
</tr>
<tr>
<td>No Threaded inserts = 0</td>
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<td>(#4-40) Threaded inserts = 1</td>
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<td>(M2.5) Threaded inserts = 2</td>
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### Series 858 (Surface Mount with Alignment Pins)

<table>
<thead>
<tr>
<th>858-10-00X-30-6X2000</th>
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<tbody>
<tr>
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<tr>
<td>No Threaded inserts = 0</td>
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<tr>
<td>(#4-40) Threaded inserts = 1</td>
</tr>
<tr>
<td>(M2.5) Threaded inserts = 2</td>
</tr>
</tbody>
</table>

RoHS - 2011/65/EU

**SPECIFY PLATING CODE XX=**

- 10 = Pin Plating
  - 0,25 μm Au

For Electrical, Mechanical & Environmental Data, See page 264
Rugged Modular contacts for use on 4mm grid, supplied in 2 - 6 position connectors
- Precision-machined piston / base and gold-plated components assure up to 1,000,000 cycle life durability. Pistons have a 1,14 mid. stroke and a 2,29 max. stroke
- Mounting tabs provide a means for secure attachment to PCB’s, cable assemblies or other housings and may be specified with or without threaded inserts.
- High temperature thermoplastic insulators are suitable for most automated and manual soldering processes
- Series 868-22-00X-00-0X101 connectors are ideal for use with Mill-Max 858 and 868 series SMT, through hole or wire termination target connectors
- Solder cup termination accommodates up to 16 AWG wire
- Series 868-22-00X-00-0X101 use 0868-0 spring-loaded pins. See page 23.1 for details

**Technical Specifications**

**Materials:**
- Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel
- Spring: Stainless Steel 302 plated 0.25μm gold over nickel
- Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
- Spring force @ initial height: 35 grams
- Spring force @ mid stroke: 120 grams
- Durability: Up to 1,000,000 cycles

**Electrical:**
- Current rating: 9A @ 10°C Temp. rise above ambient (20°C)
- Contact resistance: 20mΩ max.
- Insulation resistance: 10,000MΩ min.

**SPECIFICATIONS**

**Series 868 (Soldercup Termination) 868-22-00X-00-01101**

- Specify number of pins 2-6
- No Threaded inserts

**Series 868 (Soldercup Termination) 868-22-00X-00-0X1101**

- Specify number of pins 2-6
- (#4-40) Threaded inserts = 1
- (M2.5) Threaded inserts = 2

**ORDERING INFORMATION**

**Series 868-22-00X-00-001101**

**Series 868-22-00X-00-011101**

**Series 868-22-00X-00-0X1101**

**RoHS - 2 2011/65/EU**
SPRING-LOADED CONNECTORS

SERIES 868 • 4MM GRID RUGGED TARGET CONNECTORS
FLAT & CONCAVE FACE • SOLDERCUP TERMINATION

- Rugged Target Connectors for use on 4mm grid, supplied in 2 - 6 position connectors
- Target Connectors provide an excellent gold-plated conductive mating surface for spring-loaded connectors. These series are offered with flat or concave face, providing additional surface area, for mating with Mill-Max 858 and 868 series SMT, through hole or wire termination spring loaded connectors
- Mounting tabs provide a means for secure attachment to PCB’s, cable assemblies or other housings and may be specified with or without threaded inserts.
- High temperature thermoplastic insulators are suitable for most automated and manual soldering processes
- Solder cup termination accommodates up to 16 AWG wire
- Series 868-10-00X-00-0X100 use MM #1968-0 target pins & Series 868-10-00X-00-0X200 use #1968-1 target pins. See page 223.5 for details

ORDERING INFORMATION

Series 868 (Flat Face Soldercup Termination)

Series 868-10-00X-00-0X1000

Specify number of pins 2-6
No Threaded inserts = 0
(#4-40) Threaded inserts = 1
(M2.5) Threaded inserts = 2

Series 868 (Concave Face Soldercup Termination)

Series 868-10-00X-00-0X2000

Specify number of pins 2-6
No Threaded inserts = 0
(#4-40) Threaded inserts = 1
(M2.5) Threaded inserts = 2

SPECIFY PLATING CODE XX= 10
Pin Plating 0.25 μm Au

XXX=Plating Code
See Below

RoHS-2
2011/65/EU

For Electrical, Mechanical
& Environmental Data,
See page 264
**Series 806 • Removable Pick & Place Cap, Spring-Loaded Pins • Surface Mount**

- Surface mount spring-loaded pins with removable pick & place cap are available in nine heights from 3.5 to 7.5 with a rated travel of either 0.5 or 0.7
- Spring pins used in this series are Mill-Max 0900-X and 0907-X (see page 23 for more details)
- The pick & place cap allows individual spring-loaded contacts to be packaged on tape and reel for automated assembly. The caps are easily removed after soldering leaving only the spring pin on the board.
- Pick & place cap material is high temperature thermoplastic suitable for most SMT soldering processes
- Supplied on 16 mm wide carrier tape, 330mm reels; packaging per EIA-481. See below for ordering information

### Technical Specifications

**Materials:**
Contact piston & base: Machined copper alloy plated 0.51μm gold over 2.54μm nickel  
Spring (Contact style 1-14): Beryllium copper-plated 0.25μm gold  
Insulator: High temperature thermoplastic, rated UL94 V-0

**Mechanical:**
Spring force @ initial height (A) (Contact style 1-14): 25 grams  
Spring force @ mid stroke (B/2) (Contact style 1-14): 60 grams  
Durability: Up to 1,000,000 cycles

**Electrical:**
Current rating: 2A (continuous), 3A (peak) per contact  
Contact resistance: 20mΩ max.  
Insulation resistance: 10,000MΩ min.

### Ordering Information

**Series 806 (Tape & Reel Packaged)**

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Initial Height (A)</th>
<th>Rated Travel</th>
<th>Full Stroke Range (B)</th>
<th>Sleeve Height (C)</th>
<th>Tape Depth (D)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3.5</td>
<td>0.5</td>
<td>0.76-1.0</td>
<td>4.57</td>
<td>6.4</td>
<td>780</td>
</tr>
<tr>
<td>2</td>
<td>3.94</td>
<td>0.5</td>
<td>0.76-1.0</td>
<td>4.57</td>
<td>6.4</td>
<td>780</td>
</tr>
<tr>
<td>3</td>
<td>4.5</td>
<td>0.7</td>
<td>1.27-1.4</td>
<td>4.57</td>
<td>6.4</td>
<td>780</td>
</tr>
<tr>
<td>4</td>
<td>5.0</td>
<td>0.7</td>
<td>1.27-1.4</td>
<td>4.57</td>
<td>6.4</td>
<td>780</td>
</tr>
<tr>
<td>5</td>
<td>5.1</td>
<td>0.7</td>
<td>1.27-1.4</td>
<td>5.59</td>
<td>7.24</td>
<td>750</td>
</tr>
<tr>
<td>6</td>
<td>5.99</td>
<td>0.7</td>
<td>1.27-1.4</td>
<td>5.59</td>
<td>7.24</td>
<td>750</td>
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<td>7</td>
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<td>0.7</td>
<td>1.27-1.4</td>
<td>5.59</td>
<td>9.17</td>
<td>550</td>
</tr>
<tr>
<td>8</td>
<td>6.99</td>
<td>0.7</td>
<td>1.27-1.4</td>
<td>5.59</td>
<td>9.17</td>
<td>550</td>
</tr>
<tr>
<td>9</td>
<td>7.49</td>
<td>0.7</td>
<td>1.27-1.4</td>
<td>5.59</td>
<td>9.17</td>
<td>550</td>
</tr>
</tbody>
</table>
Through hole mount spring-loaded pins with removable pick & place cap are available in four heights from 3.5 to 5.0 with a rated travel of either 0.5 or 0.7.

Spring pins used in this series are Mill-Max 0906-X (see page 25 for more details).

The pick & place cap allows individual spring-loaded contacts to be packaged on tape and reel for automated assembly. The caps are easily removed after soldering leaving only the spring pin on the board.

Pick & place cap material is high temperature thermoplastic suitable for most SMT soldering processes.

Supplied on 24 mm wide carrier tape, 330mm reels; packaging per EIA-481. See below for ordering information.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Initial Height (A)</th>
<th>Rated Travel</th>
<th>Full Stroke Range (B)</th>
<th>Sleeve Height (C)</th>
<th>Tape Depth (D)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3.5</td>
<td>0.5</td>
<td>0.76 - 1.0</td>
<td>4.57</td>
<td>8.05</td>
<td>640</td>
</tr>
<tr>
<td>2</td>
<td>3.94</td>
<td>0.5</td>
<td>0.76 - 1.0</td>
<td>4.57</td>
<td>8.05</td>
<td>640</td>
</tr>
<tr>
<td>3</td>
<td>4.5</td>
<td>0.7</td>
<td>1.27 - 1.4</td>
<td>4.57</td>
<td>8.05</td>
<td>640</td>
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<tr>
<td>4</td>
<td>5.0</td>
<td>0.7</td>
<td>1.27 - 1.4</td>
<td>4.57</td>
<td>8.05</td>
<td>640</td>
</tr>
</tbody>
</table>

Series 806 (Tape & Reel Packaged)

Specify contact style 1-4

Technical Specifications:

Materials:
- Contact piston & base: Machined copper alloy plated 0.51 μm gold over 2.54 μm nickel
- Spring (Contact style 1-4): Beryllium copper-plated 0.25 μm gold
- Insulator: High temperature thermoplastic, rated UL94 V-0

Mechanical:
- Spring force @ initial height (A) (Contact style 1-4): 25 grams
- Spring force @ mid stroke (B/2) (Contact style 1-4): 60 grams
- Durability: Up to 1,000,000 cycles

Electrical:
- Current rating: 2A (continuous), 3A (peak) per contact
- Contact resistance: 20 mΩ max.
- Insulation resistance: 10,000 MΩ min.
SPRING-LOADED CONNECTORS

SERIES 319, 330 • 2,54 GRID TARGET CONNECTORS
FOR SPRING-LOADED ASSEMBLIES • SINGLE ROW STRIPS

- Series 319 and 330 Spring Target Connectors, supplied in single row strips. Available in through-hole and wire termination configurations.
- Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. These series are offered with a flat face for making contact with our standard 1.07 dia. spring pin plungers.
- Target connectors use MM #1938, #1940, #1942 and #3024 pins. See page 218 for details.
- Insulators are high temperature thermoplastic.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>FIG. 1</th>
<th>Series 319...001</th>
<th>Standard Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>319-10-1_ _-00-001000</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Specify number of pins 01-64</td>
<td></td>
</tr>
<tr>
<td></td>
<td>FIG. 2</td>
<td>Series 319...002</td>
</tr>
<tr>
<td></td>
<td>319-10-1_ _-00-002000</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Specify number of pins 01-64</td>
<td></td>
</tr>
<tr>
<td></td>
<td>FIG. 3</td>
<td>Series 319...005</td>
</tr>
<tr>
<td></td>
<td>319-10-1_ _-00-005000</td>
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</tr>
<tr>
<td></td>
<td>Specify number of pins 01-64</td>
<td></td>
</tr>
<tr>
<td></td>
<td>FIG. 4</td>
<td>Series 330...240</td>
</tr>
<tr>
<td></td>
<td>330-10-1_ _-00-240000</td>
<td></td>
</tr>
<tr>
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<td>Specify number of pins 01-64</td>
<td></td>
</tr>
</tbody>
</table>

RoHS - 2
2011/65/EU

XX=Plating Code
See Below

For Electrical, Mechanical & Environmental Data, See page 264

SPECIFY PLATING CODE XX=

<table>
<thead>
<tr>
<th>Pin Plating</th>
<th>0.25μm Au</th>
</tr>
</thead>
</table>
**SPRING-LOADED CONNECTORS**

**SERIES 319, 399 • 2.54 GRID TARGET CONNECTORS**
**FOR SPRING-LOADED ASSEMBLIES • SINGLE ROW STRIPS**

- Series 319 and 399 Spring Target Connectors, supplied in single row strips. Available in SMT and right angle through-hole termination configurations.
- Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. These series are offered with a flat face for making contact with our standard 1.07 dia. spring pin plungers.
- Target connectors use MM #1940, #1941/1942, #1953 and #1954 pins. See pages 218 & 223.3 for details.
- Insulators are high temperature thermoplastic.

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>FIG.</th>
<th>Specification</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>319-10-1_ _-30-041000</td>
<td>Series 319...041 Surface Mount w/ Alignments Pins</td>
</tr>
<tr>
<td></td>
<td>Specify number of pins</td>
<td>03-64</td>
</tr>
<tr>
<td>2</td>
<td>319-10-1_ _-30-008000</td>
<td>Series 319...008 Surface Mount</td>
</tr>
<tr>
<td></td>
<td>Specify number of pins</td>
<td>01-64</td>
</tr>
<tr>
<td>3</td>
<td>319-10-1_ _-30-054000</td>
<td>Series 319...054 Low Profile Surface Mount</td>
</tr>
<tr>
<td></td>
<td>Specify number of pins</td>
<td>01-64</td>
</tr>
<tr>
<td>4</td>
<td>399-10-1_ _-10-008000</td>
<td>Series 399...008 Right Angle Solder Tails</td>
</tr>
<tr>
<td></td>
<td>Specify number of pins</td>
<td>01-64</td>
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</table>

**SPECIFY PLATING CODE XX=**

<table>
<thead>
<tr>
<th>XX</th>
<th>Plating Code</th>
<th>See Below</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>0,25μm Au</td>
<td>0,25 μm Au</td>
</tr>
</tbody>
</table>

**For Electrical, Mechanical & Environmental Data, See page 264**
• Series 319 and 399 Spring Target Connectors, supplied in single row strips. Available in SMT and right angle through-hole termination configurations.

• Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. These series are offered with a concave face for making contact with our standard 1.07 dia. spring pin plungers.

• Target connectors use MM #1948, #1955, #1957 and #1960 pins. See pages 223.1, 223.2 and 223.3 for details.

• Insulators are high temperature thermoplastic.

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>FIG. 1</th>
<th>Series 319...006</th>
<th>Standard Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td>319-10-1__00-006000</td>
<td>Specify number of pins</td>
<td>01-64</td>
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</tbody>
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<table>
<thead>
<tr>
<th>FIG. 2</th>
<th>Series 319...007</th>
<th>Surface Mount</th>
</tr>
</thead>
<tbody>
<tr>
<td>319-10-1__30-007000</td>
<td>Specify number of pins</td>
<td>01-64</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>FIG. 3</th>
<th>Series 319...055</th>
<th>Low Profile Surface Mount</th>
</tr>
</thead>
<tbody>
<tr>
<td>319-10-1__30-055000</td>
<td>Specify number of pins</td>
<td>01-64</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>FIG. 4</th>
<th>Series 399...007</th>
<th>Right Angle Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td>399-10-1__10-007000</td>
<td>Specify number of pins</td>
<td>01-64</td>
</tr>
</tbody>
</table>

RoHS - 2
2011/65/EU

**SPECIFY PLATING CODE XX=**

Pin Plating
0.25μm Au
**SPRING-LOADED CONNECTORS**

**SERIES 419, 430 • 2,54 GRID TARGET CONNECTORS**

**FOR SPRING-LOADED ASSEMBLIES • DOUBLE ROW STRIPS**

- Series 419 and 430 Spring Target Connectors, supplied in double row strips. Available in through-hole and wire termination configurations.

- Target Connectors provide an excellent gold-plated conductive mating surface for spring-loaded connectors. These series are offered with a flat face for making contact with our standard 1.07 dia. spring pin plungers.

- Target connectors use MM #1938, #1940, #1942 and #3024 pins. See page 218 for details.

- Insulators are high temperature thermoplastic.

---

### ORDERING INFORMATION

<table>
<thead>
<tr>
<th>FIG.</th>
<th>Description</th>
<th>Code</th>
<th>Plating Code</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Series 419...001 Standard Solder Tails</td>
<td>419-10-2__-0001000</td>
<td>XX=Plating Code</td>
<td>Specify number of pins 04-64</td>
</tr>
<tr>
<td>2</td>
<td>Series 419...002 Long Solder Tails</td>
<td>419-10-2__-0002000</td>
<td>XX=Plating Code</td>
<td>Specify number of pins 04-64</td>
</tr>
<tr>
<td>3</td>
<td>Series 419...005 Elevated with Solder Tails</td>
<td>419-10-2__-0005000</td>
<td>XX=Plating Code</td>
<td>Specify number of pins 04-64</td>
</tr>
<tr>
<td>4</td>
<td>Series 430...240 Solder Cups</td>
<td>430-10-2__-00240000</td>
<td>XX=Plating Code</td>
<td>Specify number of pins 04-64</td>
</tr>
</tbody>
</table>

**SPECIFY PLATING CODE XX=**

<table>
<thead>
<tr>
<th>Pin Plating</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>0.25μm Au</td>
</tr>
</tbody>
</table>
• Series 419 and 499 Spring Target Connectors, supplied in double row strips. Available in SMT and right angle through-hole termination configurations.

• Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. These series are offered with a flat face for making contact with our standard 1,07 dia. spring pin plungers.

• Target connectors use MM #1940, #1941/1942, #1953 and #1954 pins. See pages 218 & 223.3 for details.

• Insulators are high temperature thermoplastic.

### ORDERING INFORMATION

**FIG. 1**

**Series 419...042**  
Surface Mount w/ Alignments Pins  
- 419-10-2__-30-042000  
Specify number of pins  
- 06-72

**FIG. 2**

**Series 419...041**  
Surface Mount  
- 419-10-2__-30-041000  
Specify number of pins  
- 04-72

**FIG. 3**

**Series 419...054**  
Low Profile Surface Mount  
- 419-10-2__-30-054000  
Specify number of pins  
- 04-72

**FIG. 4**

**Series 499...008**  
Right Angle Solder Tails  
- 499-10-2__-10-008000  
Specify number of pins  
- 02-64

**RoHS-2 2011/65/EU**

**SPECIFY PLATING CODE XX=**  
- 10 ➔  
Pin Plating ➔ 0.25μm Au
**SPRING-LOADED CONNECTORS**

**SERIES 419, 499 • 2.54 GRID CONCAVE FACE TARGET CONNECTORS FOR SPRING-LOADED ASSEMBLIES • DOUBLE ROW STRIPS**

- Series 419 and 499 Spring Target Connectors, supplied in double row strips. Available in SMT and right angle through-hole termination configurations.
- Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. These series are offered with a concave face for making contact with our standard 1.07 dia. spring pin plungers.
- Target connectors use MM #1947, #1948, #1955 and #1958/1960 pins. See pages 223.1, 223.2 and 223.3 for details.
- Insulators are high temperature thermoplastic.

**ORDERING INFORMATION**

**FIG. 1**

<table>
<thead>
<tr>
<th>Series 419...006</th>
<th>Standard Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td>419-10-2...00-006000</td>
<td></td>
</tr>
<tr>
<td>Specify number of pins</td>
<td>04-64</td>
</tr>
</tbody>
</table>

**FIG. 2**

<table>
<thead>
<tr>
<th>Series 419...007</th>
<th>Surface Mount</th>
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<tbody>
<tr>
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<td>Specify number of pins</td>
<td>04-72</td>
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</table>

**FIG. 3**

<table>
<thead>
<tr>
<th>Series 419...055</th>
<th>Low Profile Surface Mount</th>
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<tbody>
<tr>
<td>419-10-2...30-055000</td>
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<td>Specify number of pins</td>
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</table>

**FIG. 4**

<table>
<thead>
<tr>
<th>Series 499...007</th>
<th>Right Angle Solder Tails</th>
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<tbody>
<tr>
<td>499-10-2...10-007000</td>
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</tr>
<tr>
<td>Specify number of pins</td>
<td>02-64</td>
</tr>
</tbody>
</table>

**SPECIFY PLATING CODE XX=**

| Pin Plating | 0,25µm Au |

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**For Electrical, Mechanical & Environmental Data, See page 264**

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**Mill-Max Mfg. Corp. • 190 Pine Hollow Road, P.O. Box 300, Oyster Bay, NY 11771 • 516-922-6000 • Fax: 516-922-9253 • www.mill-max.com**
Series 856 Spring Target Connectors, supplied in single row strips

Spring Target Connectors are offered with a flat or concave surface for making contact with our standard 0.48 dia. spring pin plungers. The target connectors provide an excellent gold-plated conductive path back to the board-mounted spring pin connector.

Target connectors use MM #1831-1 and #1931-1 pins. See page 223.2 for details.

Insulators are high temperature thermoplastic.

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>FIG. 1</th>
<th>Series 856...20-001</th>
<th>Flat face / Right Angle</th>
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<tbody>
<tr>
<td></td>
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<td>Specify number of pins 01-20</td>
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<tr>
<td>FIG. 2</td>
<td>Series 856...20-002</td>
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<td>856-10-0_...-20-002000</td>
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<tr>
<td></td>
<td>Specify number of pins 01-20</td>
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<tr>
<td>FIG. 3</td>
<td>Series 856...40-001</td>
<td>Flat face / Surface Mount</td>
</tr>
<tr>
<td></td>
<td>856-10-0_...-40-001000</td>
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</tr>
<tr>
<td></td>
<td>Specify number of pins 01-20</td>
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<tr>
<td>FIG. 4</td>
<td>Series 856...40-002</td>
<td>Concave face / Surface Mount</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>Specify number of pins 01-20</td>
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</tr>
</tbody>
</table>

RoHS - 2 2011/65/EU

Specify Plating Code See Below

Pin Plating

\[
0.25\mu m \text{ Au}
\]
SERIES 856, 857 • 1,27 GRID CONCAVE FACE TARGET CONNECTORS
FOR SPRING-LOADED ASSEMBLIES • SINGLE AND DOUBLE ROW STRIPS

• Series 856 and 857 Target Connectors, SMT & through-hole, supplied in single and double row strips
• Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. These series are offered with a concave face for making contact with our standard 0.48 dia. spring pin plungers
• Target connectors use MM #1934 (through-hole) and #1936 (surface mount) pins. See page 223.2 for details
• Insulators are high temperature thermoplastic

ORDERING INFORMATION

FIG. 1

![Diagram](image1.png)

Coplanarity 0.13. For Pin counts >20 positions, consult Technical Support.

Series 856...10-002 Concave face / Solder Tails

Specify number of pins

01-20

FIG. 2

![Diagram](image2.png)

Coplanarity 0.13. For Pin counts >40 positions, consult Technical Support.

Series 856...30-002 Concave face / Surface Mount

Specify number of pins

02-20

FIG. 3

![Diagram](image3.png)

Series 857...10-002 Concave face / Solder Tails

Specify number of pins

04-40

FIG. 4

![Diagram](image4.png)

Series 857...30-002 Concave face / Surface Mount

Specify number of pins

04-40

SPECIFY PLATING CODE XX=

Pin Plating

10 μ" Au

RoHS - 2011/65/EU

XX=Plating Code

See Below

For Electrical, Mechanical & Environmental Data, See page 264
SERIES 856, 857 • 1.27 GRID TARGET CONNECTORS
FOR SPRING-LOADED ASSEMBLIES • SINGLE AND DOUBLE ROW STRIPS

• Series 856 and 857 Target Connectors, SMT & through-hole, supplied in single and double row strips
• Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. These series are offered with a flat face for making contact with our standard 0.48 dia. spring pin plungers
• Target connectors use MM #1933 (through-hole) and #1935 (surface mount) pins. See page 223.2 for details
• Insulators are high temperature thermoplastic

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>FIG. 1</th>
<th>Series 856...051</th>
<th>Flat face / Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>856-10-0</td>
<td>-10-051000</td>
</tr>
<tr>
<td></td>
<td>Specify number of pins</td>
<td>01-20</td>
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</table>

<table>
<thead>
<tr>
<th>FIG. 2</th>
<th>Series 856...051</th>
<th>Flat face / Surface Mount</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<td>-30-051000</td>
</tr>
<tr>
<td></td>
<td>Specify number of pins</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>FIG. 3</th>
<th>Series 857...051</th>
<th>Flat face / Solder Tails</th>
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</thead>
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<tr>
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<td>-10-051000</td>
</tr>
<tr>
<td></td>
<td>Specify number of pins</td>
<td>04-40</td>
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<table>
<thead>
<tr>
<th>FIG. 4</th>
<th>Series 857...051</th>
<th>Flat face / Surface Mount</th>
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<tbody>
<tr>
<td></td>
<td>857-10-0</td>
<td>-30-051000</td>
</tr>
<tr>
<td></td>
<td>Specify number of pins</td>
<td>04-40</td>
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</table>

SPECIFY PLATING CODE XX=
Pin Plating 0,25μm Au

RoHS - 2
2011/65/EU

For Electrical, Mechanical & Environmental Data, See page 264

Coplanarity 0.13. For Pin counts >20 positions, consult Technical Support.

Coplanarity 0.13. For Pin counts >40 positions, consult Technical Support.

Historical 12-lead pinouts. For more details, see page 223.2.
SPRING-LOADED CONNECTORS

SERIES 830 • 2mm GRID FLAT & CONCAVE FACE TARGET CONNECTORS
FOR SPRING-LOADED ASSEMBLIES • SINGLE ROW STRIPS

- Series 830 2mm Spring Target Connectors, supplied in single row strips
- Target connectors provide an excellent gold-plated conductive path back to the board-mounted spring pin connector. Available in both through-hole and SMT terminations with the choice of either flat or concave face contact surfaces. Concave face targets provide additional surface area for mating with our standard 0.81 diameter plungers
- Target connectors use MM #1949, #1950, #1951, and #1952 pins. See page 223.1 for details
- Insulators are high temperature thermoplastic

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Series 830...003</th>
<th>Flat face / Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td>830-10-0...-10-003000</td>
<td></td>
</tr>
<tr>
<td>Specify number of pins 01-20</td>
<td></td>
</tr>
</tbody>
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<table>
<thead>
<tr>
<th>Series 830...004</th>
<th>Concave face / Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td>830-10-0...-10-004000</td>
<td></td>
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<tr>
<td>Specify number of pins 01-20</td>
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<table>
<thead>
<tr>
<th>Series 830...30-003</th>
<th>Flat face / Surface Mount</th>
</tr>
</thead>
<tbody>
<tr>
<td>830-10-0...-30-003XXX</td>
<td></td>
</tr>
<tr>
<td>Specify number of pins 02-10</td>
<td></td>
</tr>
<tr>
<td>Tube packaged = 000</td>
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</tr>
<tr>
<td>Tape &amp; reel packaged = 191</td>
<td></td>
</tr>
<tr>
<td>400 parts per 330mm reel</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Series 830...30-004</th>
<th>Concave face / Surface Mount</th>
</tr>
</thead>
<tbody>
<tr>
<td>830-10-0...-30-004XXX</td>
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</tr>
<tr>
<td>Specify number of pins 02-10</td>
<td></td>
</tr>
<tr>
<td>Tube packaged = 000</td>
<td></td>
</tr>
<tr>
<td>Tape &amp; reel packaged = 191</td>
<td></td>
</tr>
<tr>
<td>400 parts per 330mm reel</td>
<td></td>
</tr>
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</table>

RoHS-2
2011/65/EU

SPECIFY PLATING CODE XX=
Pin Plating
0.25μm Au

For Electrical, Mechanical & Environmental Data, See page 264
SPRING-LOADED CONNECTORS

Series 832 2mm Grid Flat & Concave Face Target Connectors

For Spring-Loaded Assemblies • Double Row Strips

- Series 832 2mm Spring Target Connectors, supplied in double row strips
- Target connectors provide an excellent gold-plated conductive path back to the board-mounted spring pin connector. Available in both through-hole and SMT terminations with the choice of either flat or concave face contact surfaces. Concave face targets provide additional surface area for mating with our standard 0.81 diameter plungers
- Target connectors use MM #1949, #1950, #1951, and #1952 pins. See page 223.1 for details
- Insulators are high temperature thermoplastic

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>FIG. 1</th>
<th>Series 832...003</th>
<th>Flat face / Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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</tr>
<tr>
<td></td>
<td>Specify number of pins 04-20</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>FIG. 2</th>
<th>Series 832...004</th>
<th>Concave face / Solder Tails</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>832-10-0__-10-004000</td>
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</tr>
<tr>
<td></td>
<td>Specify number of pins 04-20</td>
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<tr>
<th>FIG. 3</th>
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<th>Flat face / Surface Mount</th>
</tr>
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<tbody>
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<tr>
<td></td>
<td>Specify number of pins 04-20</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Tube packaged = 000</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Tape &amp; reel packaged = 191</td>
<td></td>
</tr>
<tr>
<td></td>
<td>400 parts per 330mm reel</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>FIG. 4</th>
<th>Series 832...30-004</th>
<th>Concave face / Surface Mount</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>832-10-0__-30-004XXX</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Specify number of pins 04-20</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Tube packaged = 000</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Tape &amp; reel packaged = 191</td>
<td></td>
</tr>
<tr>
<td></td>
<td>400 parts per 330mm reel</td>
<td></td>
</tr>
</tbody>
</table>

Coplanarity 0.13. For Pin counts >20 positions, consult Technical Support.

Specify number of pins 04-20

RoHS-2 2011/65/EU

XX=Plating Code
See Below

Pin Plating 0.25μm Au

For Electrical, Mechanical & Environmental Data, See page 264
SPRING-LOADED CONNECTORS

SERIES 1578 • LOW PROFILE TARGET DISCS • SURFACE MOUNT

- The 1578-X-57-15-00-00-03-0 Surface mount disc is 1.98 in diameter and available in four heights from 0.64 to 1.4 +/-0.051 tall. Employing our precision machining expertise we are able to achieve flat surfaces on both sides of the disc with virtually no burrs. The flat surfaces are ideal for surface mount soldering and as the conductive mating surface for spring loaded pins and connectors as well as test probes. The discs are typically placed on solder pasted PCB pads and then subjected to reflow soldering. Once soldered the terminals are ready to be used as reliable, durable contact points.

- The 1578-X's are packaged on tape & reel - 16 mm wide x 8 mm pitch, making them simple to integrate into existing pick & place equipment and assembly processes. The tape packaging is per EIA-481-D

- Custom sizes are quickly and easily achievable via Mill-Max's high speed precision machining processes. You can contact our technical support team to discuss your particular application and requirements.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Target Disc Height (A)</th>
<th>Tape Pocket Depth (B)</th>
<th>Tape Pocket Opening (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0.64</td>
<td>0.89</td>
<td>3.05</td>
<td>7,200</td>
</tr>
<tr>
<td>1</td>
<td>0.89</td>
<td>1.14</td>
<td>3.3</td>
<td>6,000</td>
</tr>
<tr>
<td>2</td>
<td>1.14</td>
<td>1.4</td>
<td>3.33</td>
<td>5,125</td>
</tr>
<tr>
<td>3</td>
<td>1.4</td>
<td>1.65</td>
<td>3.38</td>
<td>4,000</td>
</tr>
</tbody>
</table>

Specify Plating Code XX=

Pin Plating: 0.25 μm Au

SPECIFICATIONS:

Pin Material: Brass Alloy 385 or 360, 1/2 Hard
Dimensions: Millimeters
Tolerances On:
- Lengths: ± 0.051
- Diameters: ± 0.025
- Angles: ± 2°
**SPRING-LOADED CONNECTORS**

**SERIES 319 • 2.54 GRID HSMT TARGET CONNECTORS**
**FOR SPRING-LOADED ASSEMBLIES • SINGLE ROW STRIPS**

- Series 319 HSMT Spring Target Connectors, supplied in single row strips
- Target Connectors provide an excellent gold-plated conductive mating surface for spring loaded connectors. This series is offered with a flat face for making contact with our standard 1.07 dia. spring pin plungers.
- These target connectors provide a low profile, horizontal surface mount connection to the PCB and are designed to mate with standard 2.54 pitch spring loaded connectors. They are ideal for daisy chaining P.C.B’s when mated with SLC 810-22-1XX-40-005191 or for mating boards in a perpendicular orientation.
- The 319 series is packaged on tape & reel - 16, 24, 32 or 44 mm wide x 16 mm pitch, making them simple to integrate into existing pick & place equipment and assembly processes. The tape packaging is per EIA-481-D.

### ORDERING INFORMATION

**Series 319 (Tape & Reel Packaged)**

<table>
<thead>
<tr>
<th>Number of Pins</th>
<th>Tape Width Size (A)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>16mm</td>
<td>1,450</td>
</tr>
<tr>
<td>3</td>
<td>16mm</td>
<td>1,450</td>
</tr>
<tr>
<td>4</td>
<td>24mm</td>
<td>1,450</td>
</tr>
<tr>
<td>5</td>
<td>24mm</td>
<td>1,450</td>
</tr>
<tr>
<td>6</td>
<td>24mm</td>
<td>1,450</td>
</tr>
<tr>
<td>7</td>
<td>32mm</td>
<td>1,450</td>
</tr>
<tr>
<td>8</td>
<td>32mm</td>
<td>1,450</td>
</tr>
<tr>
<td>9</td>
<td>44mm</td>
<td>1,450</td>
</tr>
<tr>
<td>10</td>
<td>44mm</td>
<td>1,450</td>
</tr>
</tbody>
</table>

Specify number of pins

**Serial Number**

319-10-1-1-40-080001

- **XX=** Plating Code
- **See Below**

**specified plating code XX=**

Pin Plating: 0.25μm Au

### Technical Specifications

**Materials:**
- Pin Material: Brass Alloy 385 or 360, 1/2 Hard
- Pin Finish: 0.25μm Gold over Nickel
- Insulator: High temperature Nylon 46, rated UL94 V-0

**Electrical:**
- Insulation resistance: 10,000MΩ min.
- Dielectric strength: 700Vrms min.
SPRING-LOADED CONNECTORS

SERIES 1559 • LOW PROFILE TARGET DISCS • SURFACE MOUNT

The 1559-1-57-15-00-00-03-0 Surface mount disc is 1,5 in diameter. Employing our precision machining expertise we are able to achieve flat surfaces on both sides of the disc with virtually no burrs. The flat surfaces are ideal for surface mount soldering and as the conductive mating surface for spring loaded pins and connectors as well as test probes. The discs are typically placed on solder pasted PCB pads and then subjected to reflow soldering. Once soldered the terminals are ready to be used as reliable, durable contact points.

The 1559-1 are packaged on tape & reel - 16 mm wide x 8 mm pitch, making them simple to integrate into existing pick & place equipment and assembly processes. The tape packaging is per EIA-481-D.

Custom sizes are quickly and easily achievable via Mill-Max’s high speed precision machining processes. You can contact our technical support team to discuss your particular application and requirements.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Series 1559 (Tape &amp; Reel Packaged)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1559-X-57-15-00-00-03-0</td>
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<tr>
<td>Specify contact style (1)</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Target Disc Height (A)</th>
<th>Tape Pocket Depth (B)</th>
<th>Tape Pocket Opening (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0,80</td>
<td>1,04</td>
<td>2,64</td>
<td>6,000</td>
</tr>
</tbody>
</table>

XX=Plating Code See Below

SPECIFICATIONS:

Pin Material: Brass Alloy 385 or 360, 1/2 Hard
Dimensions: Millimeters
Tolerances On: Lengths: ± 0,051
Diameters: ± 0,025
Angles: ± 2°

RoHS-2 2011/65/EU
The 1593-X-57-15-00-00-03-0 Surface mount disc is 2.36mm in diameter and available in four heights from 0.64 to 1.4 +/-0.051 tall. Employing our precision machining expertise we are able to achieve flat surfaces on both sides of the disc with virtually no burrs. The flat surfaces are ideal for surface mount soldering and as the conductive mating surface for spring loaded pins and connectors as well as test probes. The discs are typically placed on solder pasted PCB pads and then subjected to reflow soldering. Once soldered the terminals are ready to be used as reliable, durable contact points.

The 1593-X's are packaged on tape & reel - 16 mm wide x 8 mm pitch, making them simple to integrate into existing pick & place equipment and assembly processes. The tape packaging is per EIA-481-D.

Custom sizes are quickly and easily achievable via Mill-Max’s high speed precision machining processes. You can contact our technical support team to discuss your particular application and requirements.

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>Series 1593 (Tape &amp; Reel Packaged)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1593-X-57-15-00-00-03-0</td>
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<tr>
<td>Specify contact style (0-3)</td>
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<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Target Disc Height (A)</th>
<th>Tape Pocket Depth (B)</th>
<th>Tape Pocket Opening (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0.64</td>
<td>0.89</td>
<td>3.12</td>
<td>7,200</td>
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<tr>
<td>1</td>
<td>0.89</td>
<td>1.14</td>
<td>3.15</td>
<td>6,000</td>
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<td>2</td>
<td>1.14</td>
<td>1.4</td>
<td>3.15</td>
<td>5,125</td>
</tr>
<tr>
<td>3</td>
<td>1.4</td>
<td>1.65</td>
<td>3.15</td>
<td>4,000</td>
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</table>

SPECIFY PLATING CODE XX=

Pin Plating 0,25 μm Au

**SPECIFICATIONS:**

Pin Material: Brass Alloy 385 or 360, 1/2 Hard
Dimensions: Inches
Tolerances On:

- Lengths: ± 0.051
- Diameters: ± 0.025
- Angles: ± 2°

RoHS-2 2011/65/EU
The 1618-X-57-15-00-00-03-0 Surface mount disc is 3,0mm in diameter and available in five heights from 0,64 to 1,65 +/-0,051 tall. Employing our precision machining expertise we are able to achieve flat surfaces on both sides of the disc with virtually no burrs. The flat surfaces are ideal for surface mount soldering and as the conductive mating surface for spring loaded pins and connectors as well as test probes. The discs are typically placed on solder pasted PCB pads and then subjected to reflow soldering. Once soldered the terminals are ready to be used as reliable, durable contact points.

The 1618-X’s are packaged on tape & reel - 16 mm wide x 8 mm pitch, making them simple to integrate into existing pick & place equipment and assembly processes. The tape packaging is per EIA-481-D

Custom sizes are quickly and easily achievable via Mill-Max’s high speed precision machining processes. You can contact our technical support team to discuss your particular application and requirements.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Series 1618 (Tape &amp; Reel Packaged)</th>
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<tbody>
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<td>Specify contact style (0-4)</td>
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<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Target Disc Height (A)</th>
<th>Tape Pocket Depth (B)</th>
<th>Tape Pocket Opening (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0,64</td>
<td>0,89</td>
<td>3,84</td>
<td>7,200</td>
</tr>
<tr>
<td>1</td>
<td>0,89</td>
<td>1,14</td>
<td>3,84</td>
<td>6,000</td>
</tr>
<tr>
<td>2</td>
<td>1,14</td>
<td>1,4</td>
<td>3,84</td>
<td>5,125</td>
</tr>
<tr>
<td>3</td>
<td>1,4</td>
<td>1,65</td>
<td>3,84</td>
<td>4,000</td>
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<tr>
<td>4</td>
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<td>3,850</td>
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</table>

XX=Plating Code
See Below

For Electrical, Mechanical & Environmental Data, See page 264

SPECIFY PLATING CODE XX= 15
Pin Plating 0,25 μm Au

SPECIFICATIONS:

Pin Material: Brass Alloy 385 or 360, 1/2 Hard
Dimensions: Inches
Tolerances On: Lengths: ± 0,051
Diameters: ± 0,025
Angles: ± 2°

RoHS-2 2011/65/EU
The 1625-X-57-15-00-00-03-0 Surface mount disc is 3.18mm in diameter and available in four heights from 0.64 to 1.4 +/-0.051 tall. Employing our precision machining expertise we are able to achieve flat surfaces on both sides of the disc with virtually no burrs. The flat surfaces are ideal for surface mount soldering and as the conductive mating surface for spring loaded pins and connectors as well as test probes. The discs are typically placed on solder pasted PCB pads and then subjected to reflow soldering. Once soldered the terminals are ready to be used as reliable, durable contact points.

The 1625-X’s are packaged on tape & reel - 16 mm wide x 8 mm pitch, making them simple to integrate into existing pick & place equipment and assembly processes. The tape packaging is per EIA-481-D.

Custom sizes are quickly and easily achievable via Mill-Max’s high speed precision machining processes. You can contact our technical support team to discuss your particular application and requirements.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Series 1625 (Tape &amp; Reel Packaged)</th>
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</thead>
<tbody>
<tr>
<td>1625-X-57-15-00-00-03-0</td>
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<tr>
<td>Specify contact style (0-3)</td>
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</table>

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Target Disc Height (A)</th>
<th>Tape Pocket Depth (B)</th>
<th>Tape Pocket Opening (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
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<td>0.89</td>
<td>4.01</td>
<td>7,200</td>
</tr>
<tr>
<td>1</td>
<td>0.89</td>
<td>1.14</td>
<td>4.01</td>
<td>6,000</td>
</tr>
<tr>
<td>2</td>
<td>1.14</td>
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<td>4.01</td>
<td>5,125</td>
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<tr>
<td>3</td>
<td>1.4</td>
<td>1.65</td>
<td>4.01</td>
<td>4,000</td>
</tr>
</tbody>
</table>

SPECIFY PLATING CODE XX= 15 µm Au

Pin Plating 0.25 µm Au

SPECIFICATIONS:

Pin Material: Brass Alloy 385 or 360, 1/2 Hard
Dimensions: Inches
Tolerances: ± 0.025
Angles: ± 2°
The 1656-X-57-15-00-00-03-0 Surface mount disc is 3.96mm in diameter and available in four heights from 0.64 to 1.4 +/-0.51 tall. Employing our precision machining expertise we are able to achieve flat surfaces on both sides of the disc with virtually no burrs. The flat surfaces are ideal for surface mount soldering and as the conductive mating surface for spring loaded pins and connectors as well as test probes. The discs are typically placed on solder pasted PCB pads and then subjected to reflow soldering. Once soldered the terminals are ready to be used as reliable, durable contact points.

The 1656-X’s are packaged on tape & reel - 16 mm wide x 8 mm pitch, making them simple to integrate into existing pick & place equipment and assembly processes. The tape packaging is per EIA-481-D.

Custom sizes are quickly and easily achievable via Mill-Max’s high speed precision machining processes. You can contact our technical support team to discuss your particular application and requirements.

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Contact Style</th>
<th>Target Disc Height (A)</th>
<th>Tape Pocket Depth (B)</th>
<th>Tape Pocket Opening (C)</th>
<th>Quantity per Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0.64</td>
<td>0.89</td>
<td>4.83</td>
<td>7,200</td>
</tr>
<tr>
<td>1</td>
<td>0.89</td>
<td>1.14</td>
<td>4.83</td>
<td>6,000</td>
</tr>
<tr>
<td>2</td>
<td>1.14</td>
<td>1.4</td>
<td>4.83</td>
<td>5,125</td>
</tr>
<tr>
<td>3</td>
<td>1.4</td>
<td>1.65</td>
<td>4.83</td>
<td>4,000</td>
</tr>
</tbody>
</table>

SPECIFY PLATING CODE XX=
Pin Plating: 0.25 μm Au

SPECIFICATIONS:

Pin Material: Brass Alloy 385 or 360, 1/2 Hard
Dimensions: Inches
Tolerances On: Lengths: ± 0.051
Diameters: ± 0.025
Angles: ± 2°

RoHS-2 2011/65/EU